



AIR ARMS

Users Handbook

S510 Core



Image shown with optional scope

PLEASE READ THIS MANUAL BEFORE USING YOUR NEW RIFLE, IT
CONTAINS IMPORTANT SAFETY INFORMATION AND INSTRUCTION ON
ADJUSTMENT AND MAINTENANCE.

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AIR ARMS RESERVE THE RIGHT TO ALTER THE CONSTRUCTION, APPEARANCE OR PERFORMANCE OF ANY PRODUCT WITHOUT PRIOR NOTIFICATION. ALL ILLUSTRATIONS ARE FOR INFORMATION PURPOSES ONLY AND DO NOT NECESSARILY SHOW THE EXACT MODEL THAT WAS PURCHASED.

Gun Security

It is important to make sure that your gun is always kept safely and securely when not in use.

For a rifle purchased in the UK and that is NOT FAC rated (high power) a free gun lock and mounting eyes are supplied. Please follow the simple fixing instructions and keep our sport safe.

Note: If there is no gun lock in the box, please contact the dealer you purchased the rifle from.



Serial Number

When corresponding with Air Arms please quote the serial number of your rifle. The number can be found on the right hand side of the action below the cocking arms.



Safety First

- Always treat your air rifle or pistol as if loaded. Never assume it is clear. CHECK.
- When first picking an air rifle or pistol up, ensure it is not cocked or loaded.
- Never leave your rifle or pistol cocked or loaded.
- Never leave a cocked or loaded rifle or pistol unattended.
- Always point your rifle or pistol in a safe direction. Never point the gun at anyone.
- Always know the backdrop to your shooting. Make sure you know where your pellets are going.
- Be aware of ricochets.
- Always conduct yourself in a sportsman-like manner.

Be aware that your actions will be under the scrutiny of other members of the public who may not share your enthusiasm for air gun shooting. Poor practices promote adverse publicity. Do not jeopardise your future enjoyment by misusing this rifle.

Contents of the Box

- 1 x S510 Core Rifle
- 3 x Magazines (1 x fitted to rifle a 2 x spares)
- 1 x Manual
- 1 x Tool kit containing.
 - 1 x 1.5mm allen key
 - 1 x 2.5mm allen key
 - 1 x S475 Filling adaptor

Important Information

WARNING! - UNAUTHORISED DISASSEMBLY OF THIS RIFLE WILL INVALIDATE THE MANUFACTURER'S WARRANTY. THIS INCLUDES ANY ANTI-TAMPER DEVICES FITTED.

Before leaving the factory this rifle was quality inspected and test fired using Air Arms pellets to check operation and final adjustment.

It was dispatched in a sealed, purpose-designed box. Air Arms may not be responsible for any damage to the contents or missing items if the box is not original, if it is damaged or if the seals are not intact.

Air Arms cannot be held responsible for damage or missing items due to transit damage, mishandling or being tampered with after leaving the factory.

If this rifle is not received in the original box with the seals intact, please examine carefully for any damage, missing tools, or documentation.

In the first instance, any problems or complaints regarding this product should be referred to the supplier.

The air cylinder is a highly pressurised unit that must not be modified in any way. Serious personal injury may result if this, and the advice below is not followed.

Important Information (Continued)

Do not pressurise the cylinder if there are any surface abrasions or dents. Contact Air Arms for advice.

Do not store the rifle in places with, or near sources of high temperature such as fires or boilers.

Air Arms recommend using a dry pack filter kit on any hand pumps used to fill our air rifles.

If accessories not manufactured by Air Arms are used on this rifle, Air Arms can not be held responsible for any loss of performance or damage to your rifle. Contact your supplier or Air Arms for any advice on this matter.

Do not store this rifle in a damp place such as a garden shed or garage.

Do not store this rifle in a plastic or PVC gun bag without first applying a surface corrosion inhibitor.

Always ensure the loading bolt is fully closed before firing.

Do not attempt to dismantle when pressurised.

The spring used to power spring power rifles can be under extreme tension. Do not dismantle the rifle without the correct equipment and knowledge.

Do not pressurize beyond the stated filling pressure (see filling instruction section). Damage caused by such action is not covered by the manufacturer's warranty.

Only use clean, filtered and dry compressed air. Never use any other gas, particularly industrial or welding gases such as oxygen, carbon dioxide, acetylene, hydrogen, argon, etc.

If compressed air is being used other than from a diving shop, the inside of the cylinder should be inspected for corrosion at least annually. If in doubt contact Air Arms for advice.

In any event, the cylinder should be inspected every two years. Air Arms can provide this service at a reasonable cost.

To maintain this rifle in good working order it should be serviced annually by a competent gunsmith, your supplier may be able to provide this service or contact Air Arms.

A reasonable amount of advice will be provided to enable the end user to service their rifle, however, this is at the discretion of Air Arms and may not be given in all cases.

The velocity of this rifle has been set using Air Arms Field pellets. If any other make or type of pellet is to be used the rifle must be re-tested, to ensure the muzzle energy is within the limits determined by current legislation.

Due to the nature of hand pumps and their relative inefficiency in removing moisture from the compressed air, the chances of corrosion damage to the cylinder and other internal components are increased. Therefore the rifle should be regularly serviced and/or checked for any signs of damage by a competent gunsmith.

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CHECKING VELOCITY

1. Use a reliable chronograph to check velocity, (the formula below requires the reading to be in feet per second - FPS)
2. Use fine measurement scales to weigh the pellet, If scales are unavailable the pellet weight may be stated on the pellet container lid or contact the supplier. (The formula requires the weight to be in grains). To convert from grams to grains multiply by 15.432, i.e. 0.69 grams x 15.432 = 10.65 grains.
3. To find the muzzle energy in ft/lbs use the formula $(FPS \times FPS \times Grains) / 450240$, i.e. $(700 \times 700 \times 10.65) = 5218500$ divided by 450240 = 11.59.

CURRENT LEGISLATION LIMITS NON-FAC HOLDERS, IN THE UK, TO AIR RIFLES WITH A MAXIMUM OF 12ft/lbs MUZZLE ENERGY.

WARNING! IT IS A VERY SERIOUS OFFENCE TO BE IN POSSESSION OF AN AIR RIFLE THAT YOU ARE NOT CERTIFICATED FOR. CONVICTION CAN RESULT IN CONFISCATION OF YOUR RIFLE, A HEAVY FINE OR IMPRISONMENT, OR EVEN A COMBINATION OF ALL THREE.

***** LIMITED LIABILITY WARRANTY *****

UK Customers only.

This product is warranted to the retail customer for 3 years from the date of purchase against defects in materials and workmanship and is not transferable to any subsequent owner. Proof of purchase is required to receive warranty repairs, retain your purchase invoice and complete the warranty registration online as soon as possible after purchase. The warranty details must show the dealer/supplier name and address and date of purchase.

To safeguard your warranty, please ensure regular servicing is carried out as recommended.

What is covered

Replacement parts & labour on a 'back to base' basis, return transportation to the consumer (mainland UK only).

What is not covered

Transportation from the consumer to Air Arms.

Damage caused by misuse, abuse, lack of routine maintenance, transit damage between the dealer/supplier and the consumer or unauthorized disassembly.

Parts subject to normal wear and tear.

Any other consequential cost incurred by the consumer.

Return transportation to consumers outside mainland UK.

No warranty is implied as to the fitness for any particular purpose.

Operating Instruction

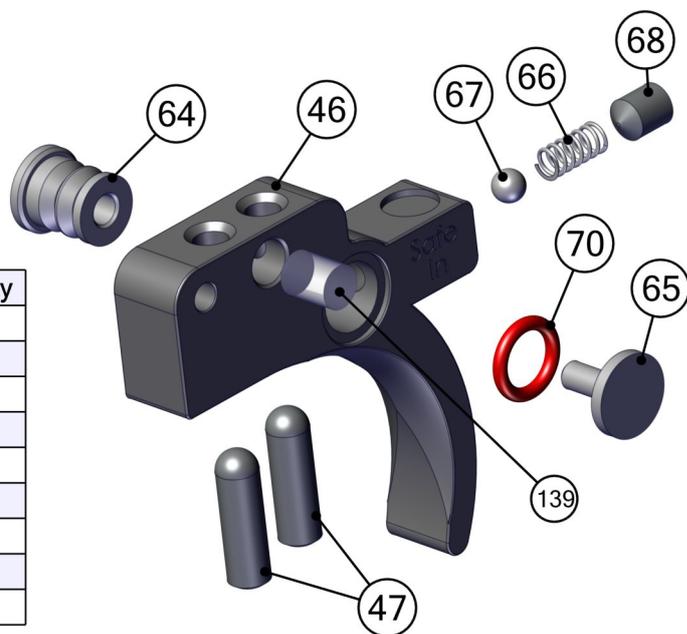
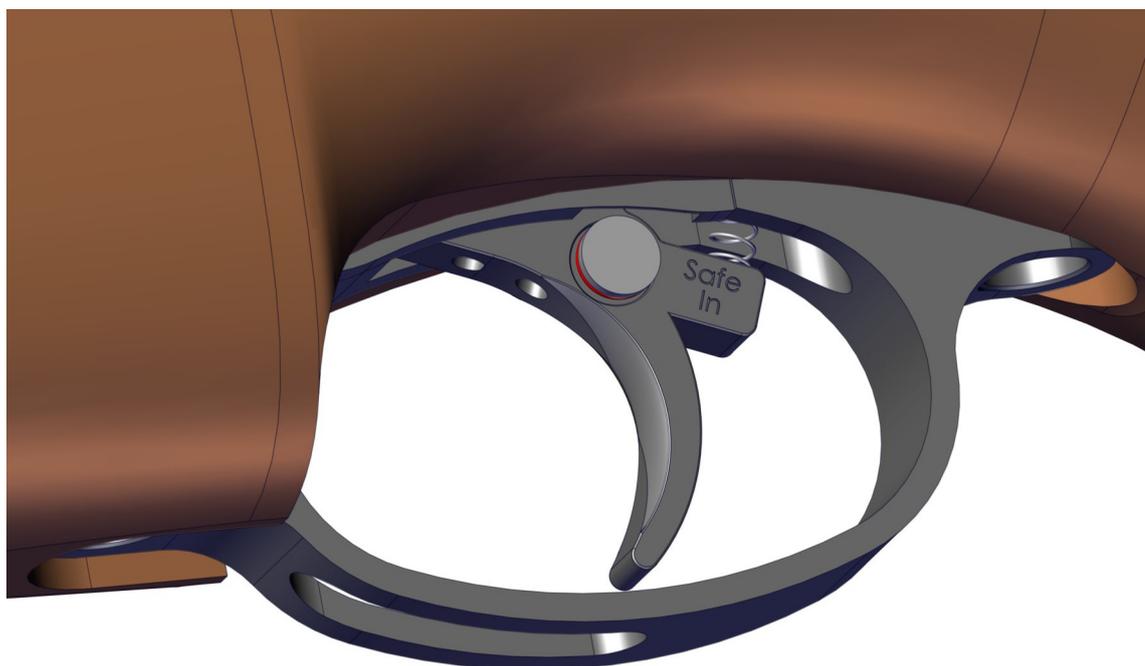
Safety Button

The S510 Core has a manual safety button built into the trigger blade. This allows fingertip control of safety.

When the button is pushed from the left-hand side, the rifle is safe, and the trigger is not allowed to be operated.

Pushing the button from the right-hand side disengages the safety and the rifle is ready to fire.

NOTE: It can affect the operation of the safety button if the trigger has been poorly adjusted.



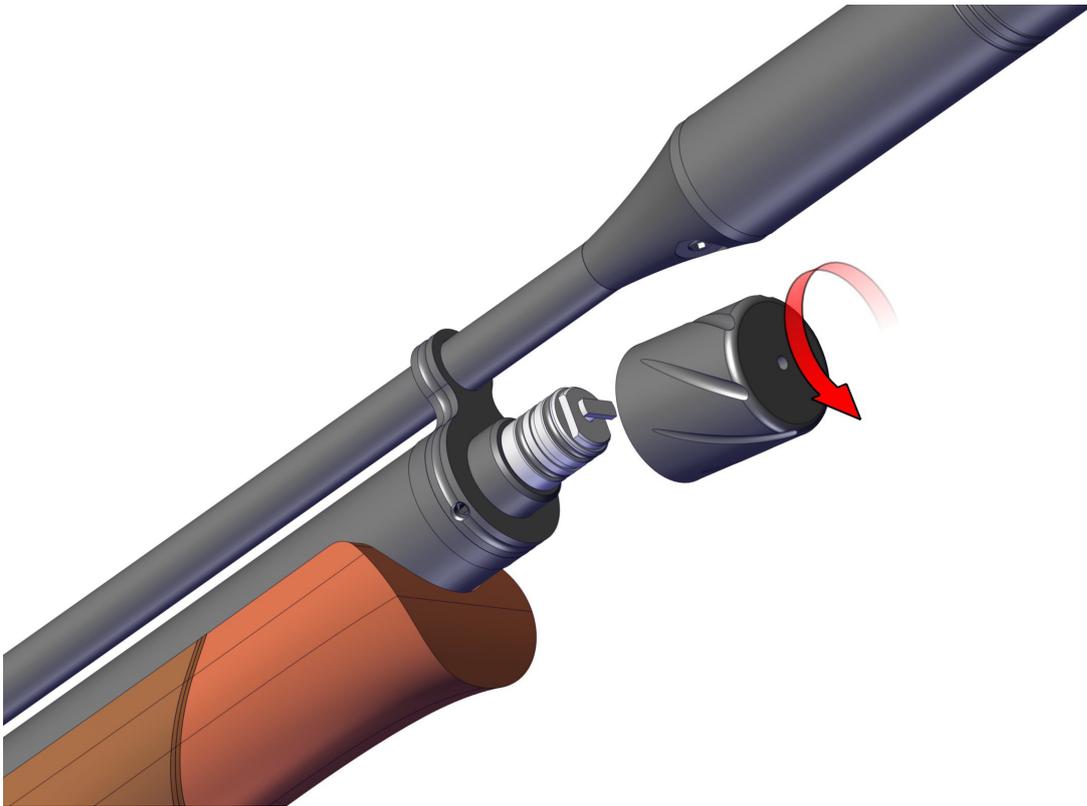
BOM ID	Part No.	Description	Qty
46	S420S-2	TRIGGER BLADE	1
47	S421	M3 X 10 SKT SET FT PT	2
64	S521-2A	SAFETY BUTTON - PART ONE	1
65	S521-2B	SAFETY BUTTON - PART TWO	1
66	S522	COMPRESSION SPRING	1
67	S523	3/32" BALL BEARING	1
68	S524	M3 X 4 SKT SET CONE PT	1
70	S526	3 X 1 SiR70	1
139	TX432	ADJ SCREW LOCKING PAD	1

Filling Instructions

NOTE: Only use clean, dry and filtered compressed air. Over-pressurization may damage the rifle.

First, the female part of the filling kit (supplied with the rifle) must be fitted to your filling equipment. The female adaptor (S475) has a 1/8" BSP male thread and screws directly into the hose of your pump or bottle.

Next, expose the male filling connector on the rifle by unscrewing the end cap.



Cocking

Hold the rifle securely in one hand and, with the other hand, pull the cocking lever out and to the rear. At the end of the cocking stroke, the magazine will index (move to the next position in the pellet carrier) and present a new chamber, and the trigger mechanism will engage. The effort required to cock the rifle is low, so minimal force is required.



Note: It is essential that the cocking lever is pulled back to the correct position in one positive motion. The magazine indexes to the next pellet position as the bolt is retracted, and it is possible to have a partial index if the lever is not pulled back fully.

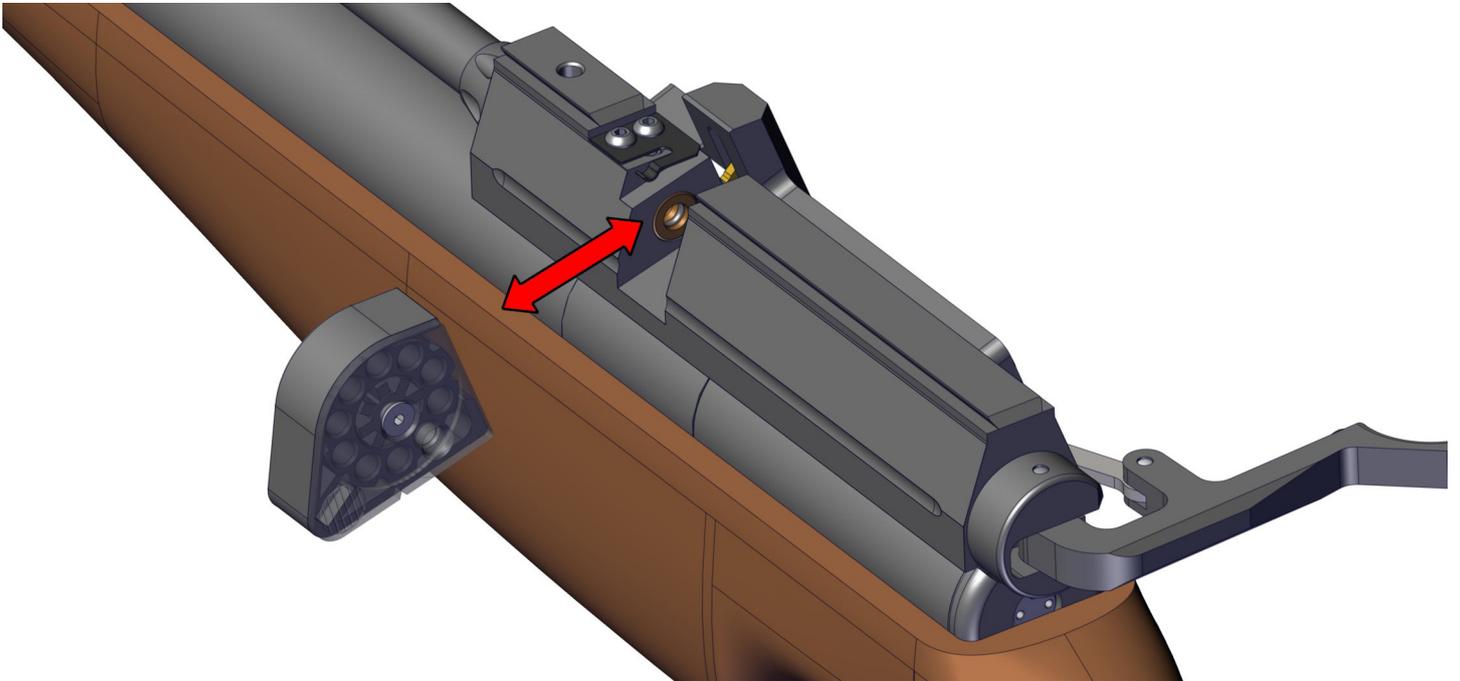
If you find the mechanism has not cocked completely but the magazine has indexed, re-cock the rifle, but this time before closing the lever, remove the magazine, manually index the pellet carrier back to the empty chamber and re-insert the magazine into the rifle. Now close the lever and proceed as usual. If this procedure is not followed, you may load two pellets into the breech. This will not harm the rifle but will reduce the speed of the pellets as they exit the rifle, affecting accuracy.

Once the rifle is cocked and loaded, you are ready to fire.

Magazine

Fully cock the rifle by pulling the cocking lever out and to the rear of the action, as shown on the previous page.

With the lever in the rear position, the magazine can be removed from the action. Slide the magazine sideways, as shown in the picture below. DO NOT lift the magazine upwards from the action, this can damage the retaining spring.



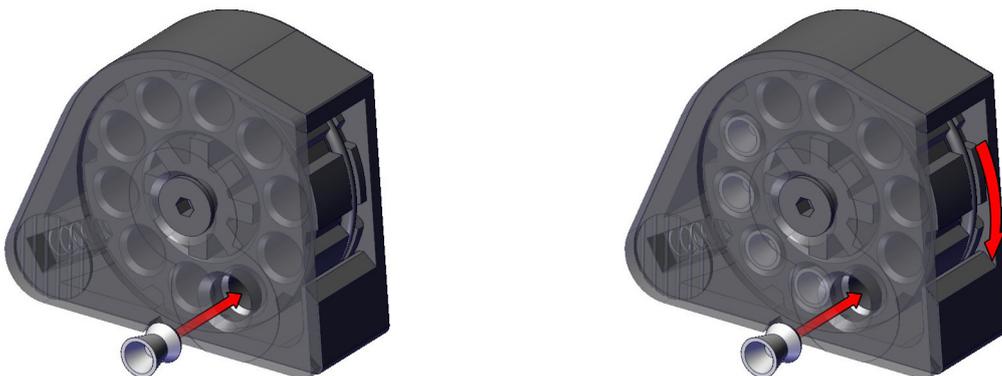
To refit the magazine, simply slide it back into the action until it is fully home. Ensure the cocking lever is in the rear position the whole time. Once the magazine is fitted, the lever can be closed.

NOTE: The rifle will be LIVE and ready to fire once the lever is closed.

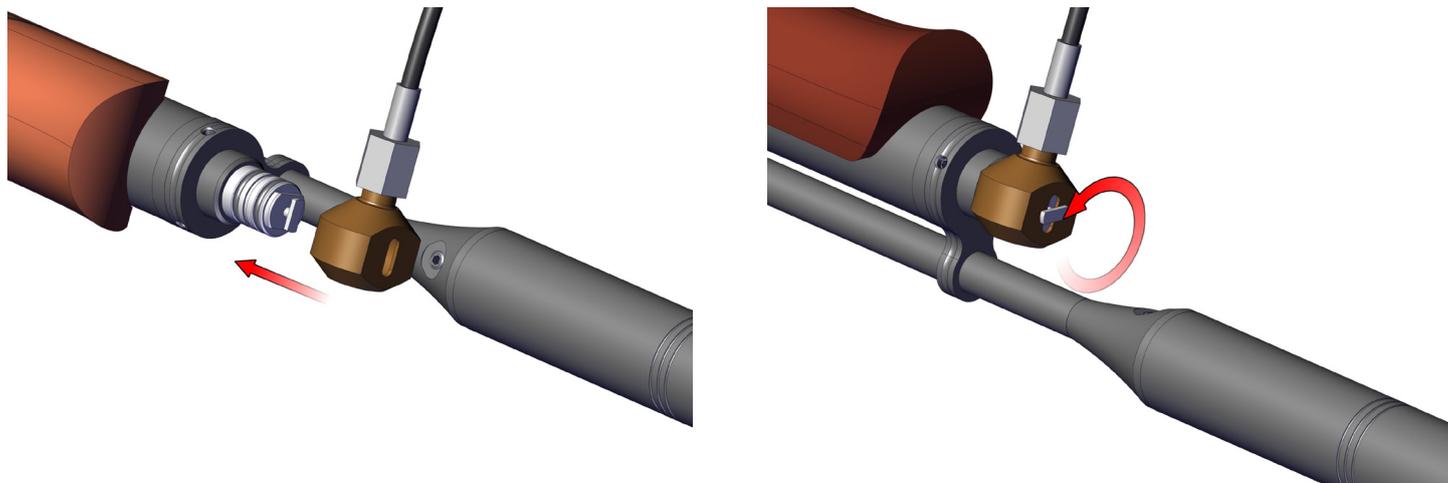
Loading the Magazine

With the magazine removed from the rifle, ammunition can be loaded into the empty chambers.

Drop a single pellet into the open chamber, manually index the pellet carrier to the next free chamber and load another pellet. Carry on in this way until there are no free chambers. The magazine can now be inserted back into the rifle and is ready to use.



Push the female connector over the male, ensuring the Tee piece of the male connector fits through the slot on the female. Once the Tee piece is through the slot, twist the female to lock onto the male.



With the female locked onto the male, the rifle can be filled.

If the rifle is empty, the action will need to be cocked. This will remove the striker load from the firing valve and allow it to close fully. If the rifle has air in it already and you are 'topping up', you will not need to cock the action.

Check the bleed valve on the filling kit is closed (turn clockwise to close), and then **SLOWLY** open the main valve on your bottle or start pumping. The pressure in the hose will equalise the pressure in the rifle, and the cylinder will begin filling.

When filling from empty, some air will pass through the rifle and out of the barrel. This is normal and will stop at approximately 50 bar (750 psi).

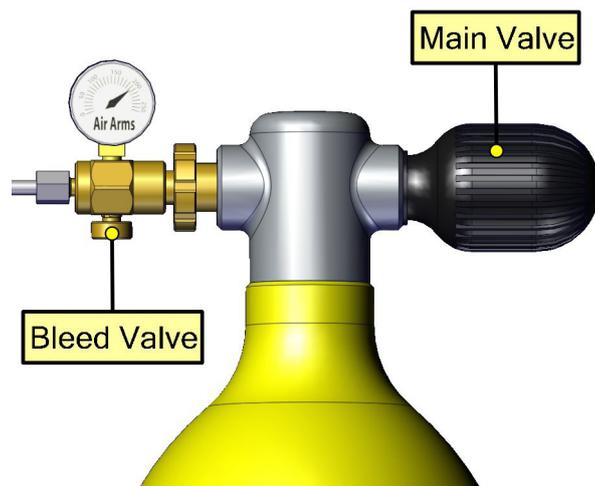
The recommended filling pressure for the S510 is 250 bar (3625 psi). Overfilling the cylinder may result in damage to the rifle.

Once the filling pressure has been reached, close the main valve and vent the hose using the bleed valve on your filling kit.

Remove the female connector from the rifle once you are happy the hose has vented all of the air.

The female connector should untwist and pull off with ease. If there is resistance, please ensure the main valve is closed, and the hose has been vented correctly.

With the female removed, replace the end cap to protect the male connector.



The S510 models have a pressure indicator (manometer) on the rifle's underside. This gives the user with a visual check on the air remaining in the cylinder. This indicator should not be used during the filling process. Instead, always use the gauge on your filling kit during re-fills.



Although every rifle is slightly different, the recommended filling pressure for the S510 is 250 bar (3625 psi).

Cylinder Warning

What pressure to fill to	250 bar (3625 psi)
When to refill	Once the rifle has reached 100 bar (1450 psi)

On the front of the cylinder is an engraved warning reading...

READ MANUAL. MFP 250bar. MSP 250bar. DOM ##/##/####. INSPECT BI-ANNUALLY.

MFP = Maximum Filling Pressure. The pressure stated.
MSP = Maximum Safe Pressure. The pressure stated.
DOM = Date of Manufacture. The date stated.

Note: This information may be different on your rifle.

Using Hand Pumps

The procedure for using hand pumps is the same as for a bottle. Turning the female connector on the male connector to lock the tee piece is important, as the chances of movement are higher when using a pump.

When using a pump, it must be remembered that the first few pumps pressurise the hose until it equals the pressure in the rifle. The gun will then start to fill.

It can take some effort to fill a gun when using a pump, and we recommend using the pump to 'top-up' rather than fill from empty.

300 Bar Bottles

With the advent of 300-bar bottles, it should be noted that you must take care when filling your rifle.

The filling procedure described in this manual must be followed to avoid damage to the rifle, particularly the slow opening of the main valve on the bottle. Controlling the airflow allows the gases to flow slower creating less heat.

Trigger Adjustment

Description of Operation

The S510 Core has a true two-stage trigger mechanism. As the trigger is operated, the middle sear slowly disengages with the top sear until the two separate entirely at the second stage or pull-off point, and the rifle fires. If the pressure is released on the trigger at any moment, the middle sear returns to full engagement. This type of trigger allows for very fine and safe adjustment as it is the second stage point that enables the sears to disengage completely.

This arrangement is superior to a pseudo two-stage trigger where the first stage is a pivoting trigger blade and does not move sears. The downside is that actual two-stage units are more difficult to adjust correctly.

Trigger Adjustments

The S510 Core model uses a two-stage trigger, as described above. Adjustments can be made to the first and second stages and the trigger weight. It is easy to upset the balance between stages one and two and make the trigger inoperable if poorly adjusted, even dangerous. If you have no experience adjusting two-stage triggers, please seek guidance or leave the trigger as factory set.

NOTE: Incorrectly adjusted trigger mechanisms are not covered by the manufacturer's warranty. IT IS POSSIBLE TO STOP THE SAFE FUNCTION OF THE SAFETY BUTTON IF THE TRIGGER IS ADJUSTED POORLY! AND THEREFORE, MAKE THE RIFLE UNSAFE TO USE!

Adjustment Screws

It is good practice to make notes as you make adjustments and also keep the adjustments minor (1/4 turns or smaller) as you work.

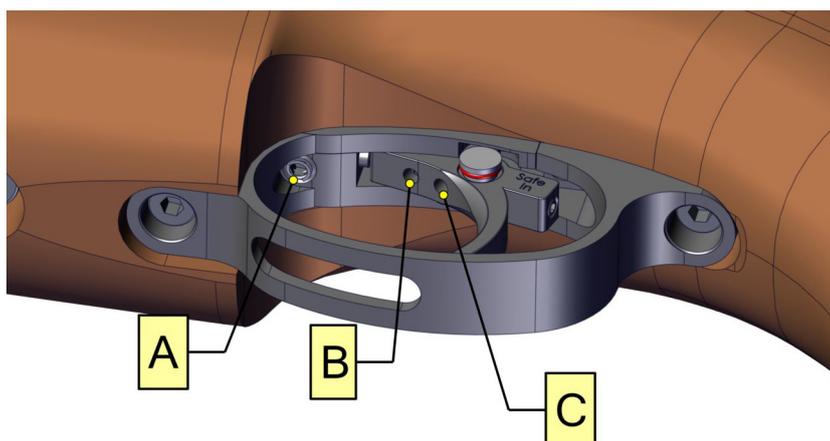
There are three adjustment screws in the trigger A, B & C, as shown below.

The weight-of-pull is controlled by screw A, and this is located forward of the trigger blade in the chassis plate. Clockwise rotation increases the pull weight. If the screw is adjusted too far, the spring may become bound and prevent operation.

The first stage adjustment is controlled by screw B. This screw determines the length of travel of the first stage. The clockwise adjustment reduces travel.

The second stage adjustment is controlled by screw C. This screw determines the exact point the second stage starts. Pull off point.

All adjustments are related. Therefore, adjusting each screw directly affects the other screw adjustment points. For example, shortening the first stage may mean there is creep on the second stage, whilst adjusting the second stage screw out may mean there is no second stage at all, and the gun will fire during the first stage pull. Care must be taken. **Only adjust the trigger if you have experience.**



Maintenance

Very little maintenance is required on the S510 Core other than keeping the action clean and dry, a little oiling on pivot points and cleaning the barrel. If the rifle gets wet, it is advised to dry all surfaces with a lint-free cloth and then, using an oiled cloth, wipe all areas of the gun to give a protective film. Avoid spraying oil onto the action if possible, as this may result in oil penetrating the action and causing performance issues. It may be necessary to occasionally remove the stock to dry and clean below the stock line. Please refer to the section on stock removal for this procedure.

Stock Fixing Screws

Regularly check the tightness of all stock fixings. However, do not be tempted to overtighten, as this will raise the possibility of stripping the threads from aluminium components.

Barrel

For ultimate accuracy, clean and re-lubricate the barrel regularly. How often will depend on how much use the rifle gets; therefore, it is difficult to advise. However, every 250 shots would not be too frequent if the desire is to keep the barrel in the best possible condition.

The correct materials are essential. Air Arms only use products made by Napier of London. Listed below are the Napier products used during the assembly of the S510T.

- Cleaner - Napier Power Airgun Oil
- Oil - Napier Power Airgun Oil
- Pull-Through Pad - Napier Rifle Clean
- Pull-Through Line - Napier Power Pull-Through Kit

As a rule, it is advisable not to use cleaners and oils intended for shotguns and small-bore/full-bore weapons. These can be too aggressive for air gun barrels.

If possible, follow the procedure below with the rifle barrel side down or the gun lying over. This is to avoid excess oil/cleaner seeping into the action.

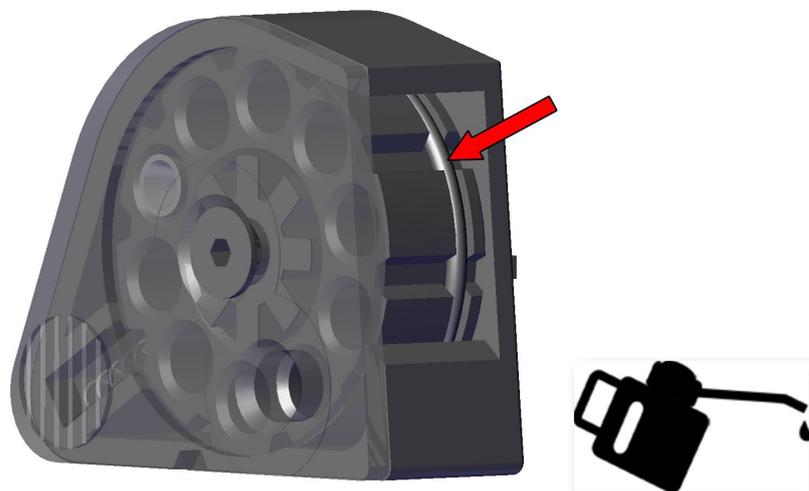
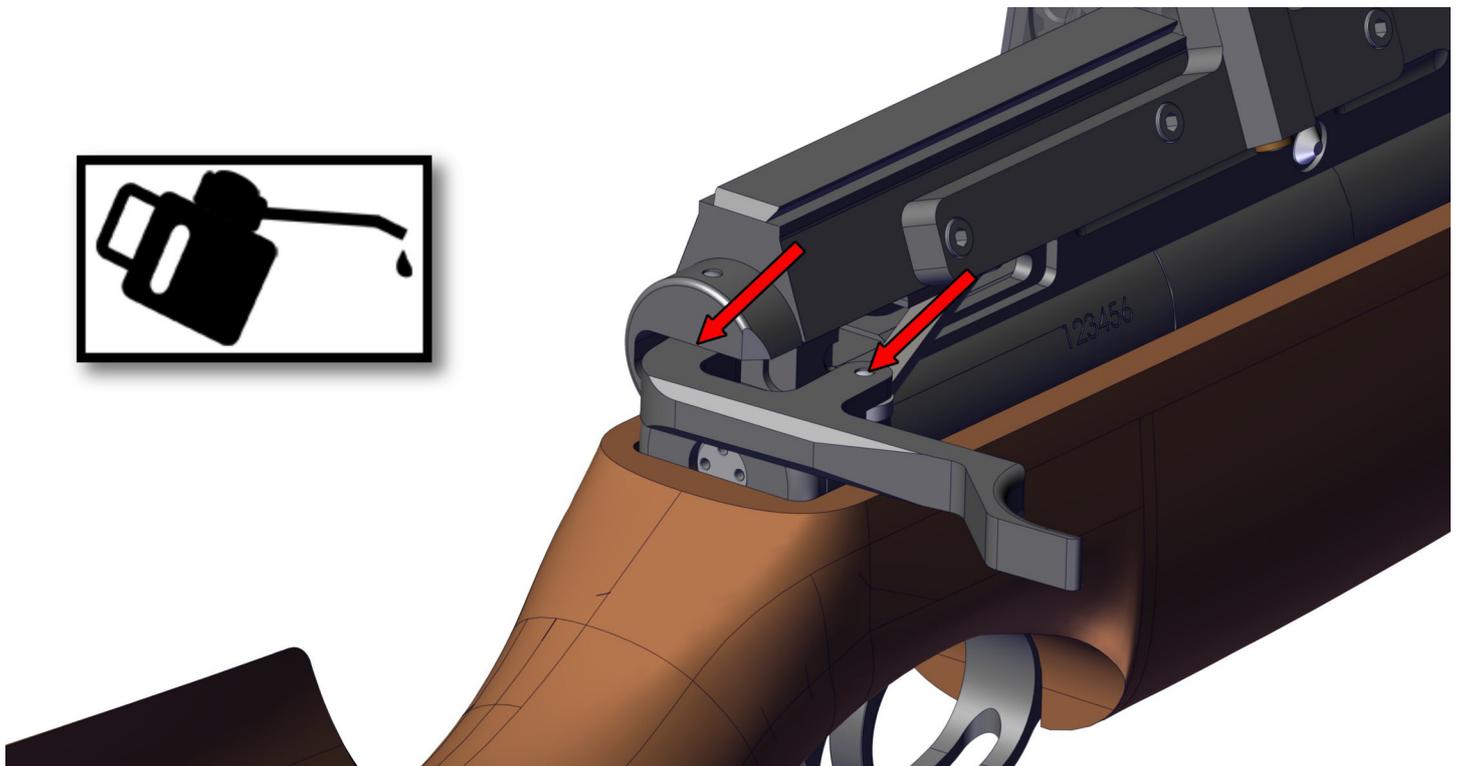
1. Check that the rifle is not cocked or loaded, and remove the magazine if fitted.
2. Feed the pull-through down the barrel, from the muzzle end, until it is visible at the breech end.
3. Cut a short length of rifle clean pad, approximately 80-100mm, spray the pad with a little oil/cleaner and thread it through the loop on the pull-through kit.
4. Slowly pull the pad through the barrel.
5. Repeat steps 2 - 4 until the pad come clean.
6. If you are not using a combined oil/cleaner, then use a drop of oil on the last pad to protect the inner surface of the barrel.
7. The rifle is now ready to use but, for the best accuracy, it is advised to shoot 20 shots through the barrel to clear excess oil.

Lubrication

Lubrication of the internal mechanism is not covered in this handbook. Air Arms or other competent gunsmiths best perform this and, in any case, should not be required until the annual service.

Apply a small drop of oil on the two pivot points shown in the diagram, and work -in by moving the bolt forwards and backwards. Wipe off excessive oil. On return from every shooting session, wipe over the rifle's exterior with an oily rag to preserve the surface finish during storage. Take extra care if the gun is wet; consider moisture below the stock line.

A small drop of oil should be applied to the magazine O ring to keep it moist and increase its life span.

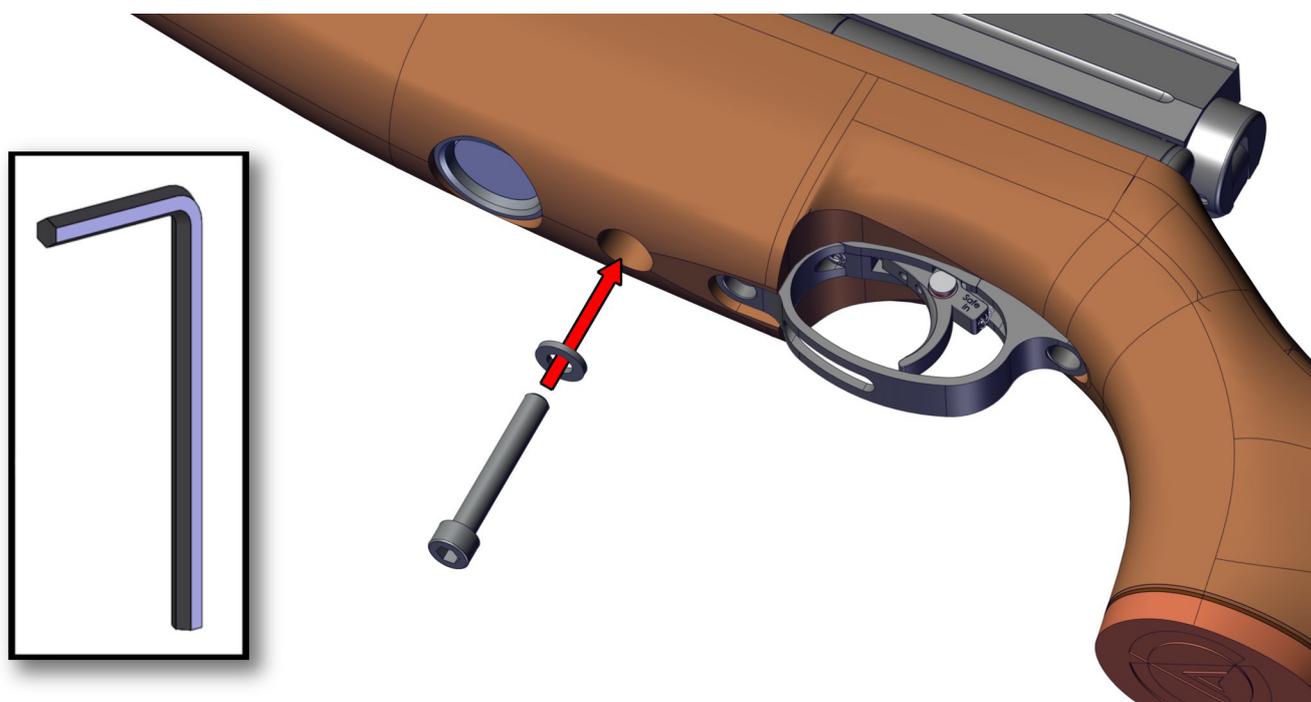


Stock Removal

It is good practice to remove the action from the stock occasionally to clean and inspect the underside of the action.

The stock is held to the action using a single screw on the underside between the trigger guard and gauge. Using a 5mm allen key, remove the screw and the action will lift free of the stock.

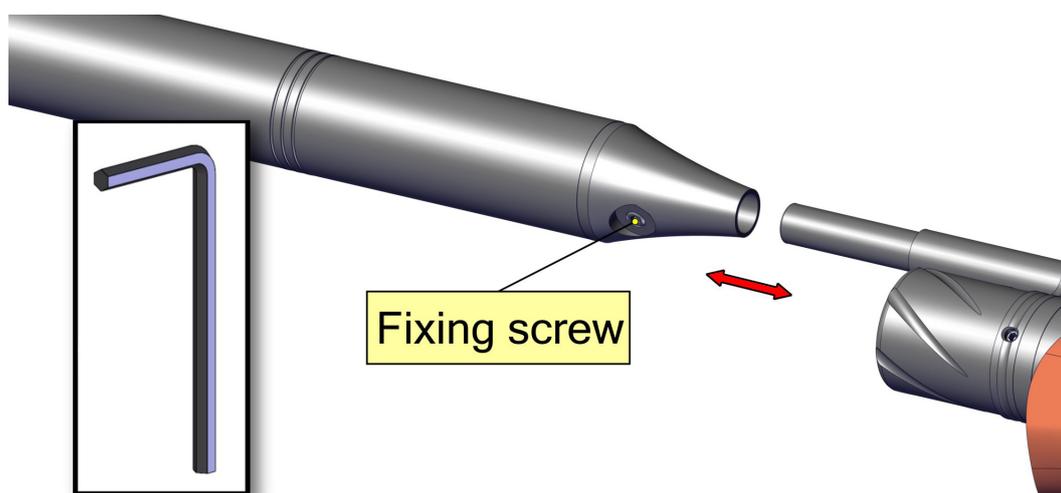
When refitting, care must be taken not to over-tighten the screw 'hand over tight' will be enough to hold the action. Over-tightening may force the screw into the wood.



Removing the Moderator

The moderator is held in place on the barrel by the use of a M5 screw. Use a 2.5mm allen to loosen the screw and slide the moderator from the barrel.

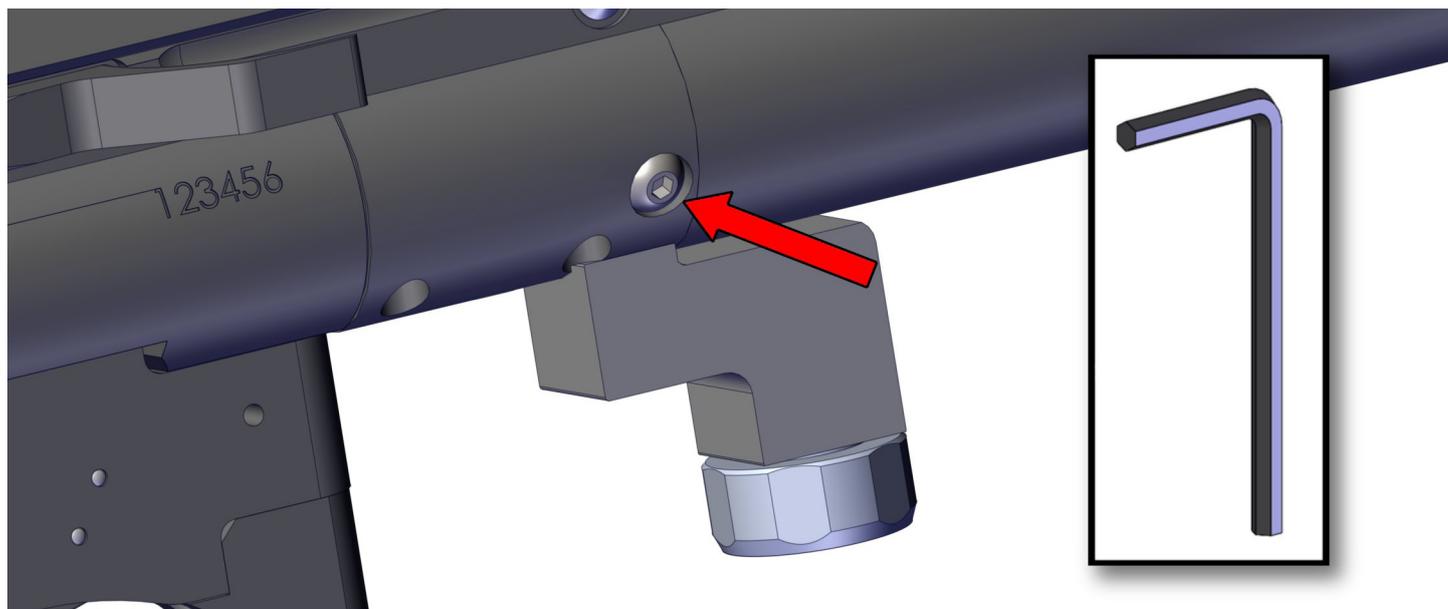
To refit the moderator, slide it back onto the barrel and tighten the screw to no more than 2 N.m. Over-tightening this screw may damage the barrel and make removing the moderator very difficult.



Venting the Cylinder

If, for any reason, you need to release the air from the cylinder, this can be achieved using the vent screw.

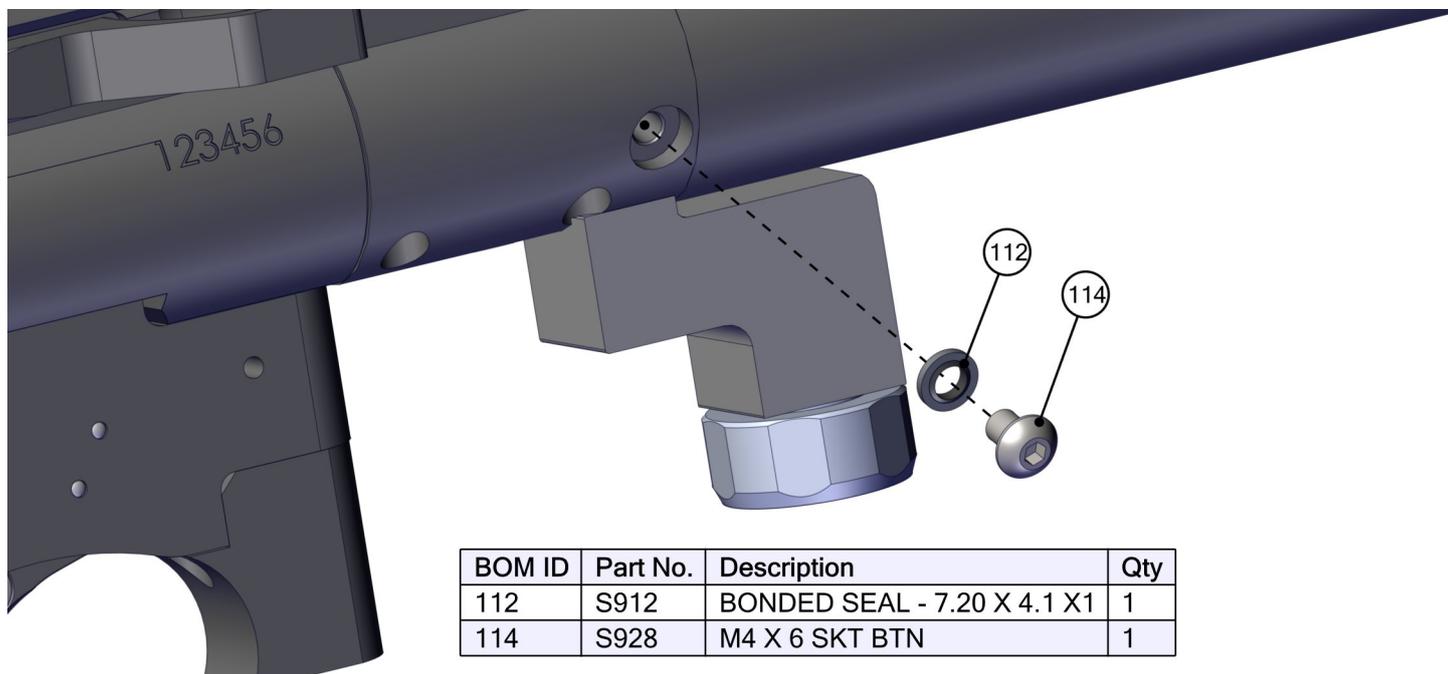
This screw is located below the stock line on the right-hand side of the action underneath the cam cover. See the picture below. Using a 2.5mm allen key, slowly loosen the screw until air starts to flow. **DO NOT REMOVE THE SCREW COMPLETELY.** Allow the rifle to vent slowly until the air stops flowing. Once the flow has stopped, re-tighten the screw. As a precaution, dry fire (firing without ammunition) the rifle at a safe target.



Venting the rifle in this manner removes all the air from both the high- and low-pressure (regulated) side of the action. It also means there is no stress on the system.

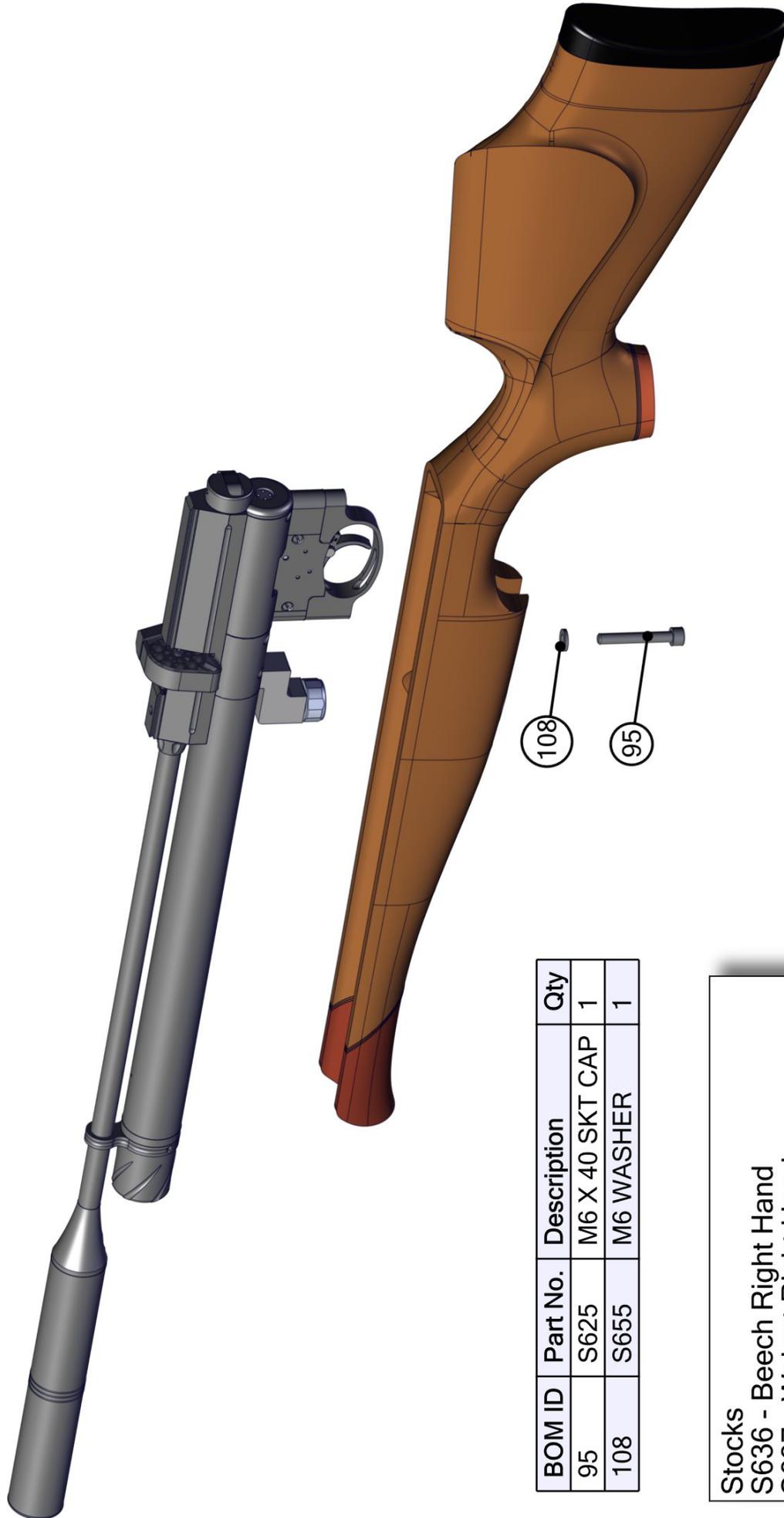
Do not overtighten the screw, as this may strip the threads.

Only use this function if you must remove all the air from the cylinder. For storage, Air Arms recommends leaving the cylinder charged with air.



BOM ID	Part No.	Description	Qty
112	S912	BONDED SEAL - 7.20 X 4.1 X1	1
114	S928	M4 X 6 SKT BTN	1

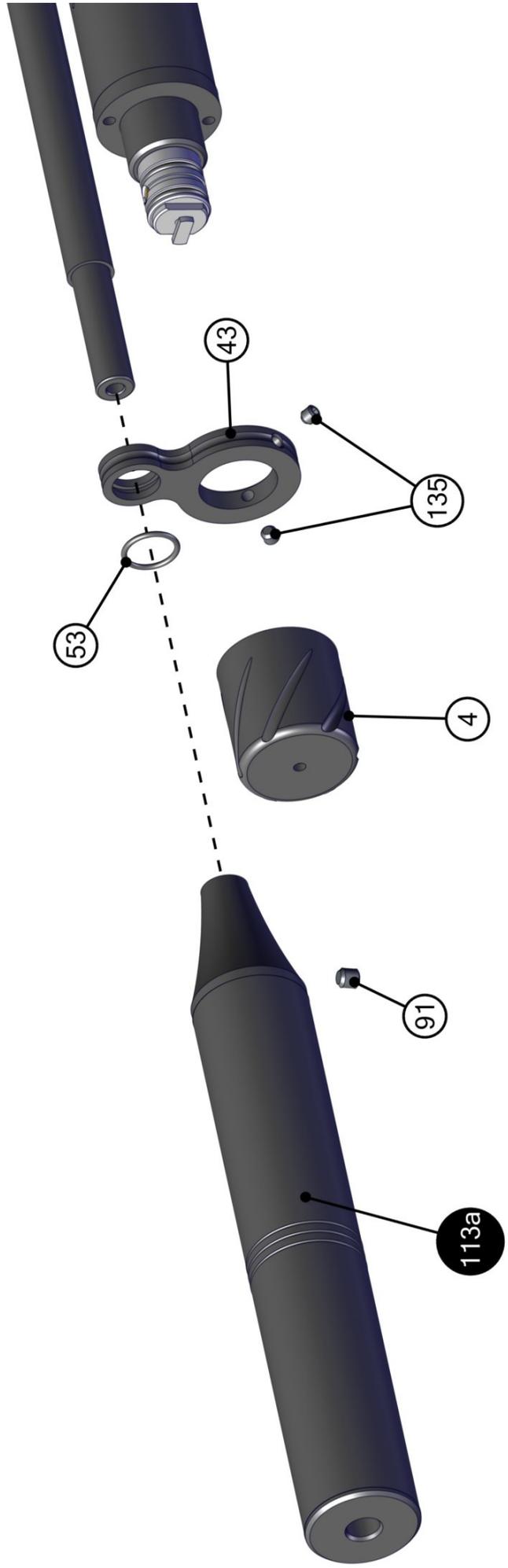
Exploded Diagrams



BOM ID	Part No.	Description	Qty
95	S625	M6 X 40 SKT CAP	1
108	S655	M6 WASHER	1

Stocks
 S636 - Beech Right Hand
 S637 - Walnut Right Hand
 S671 - Traditional Brown Ambidextrous
 S671-G - Hunter Green Ambidextrous

BOM ID	Part No.	Description	Qty
4	E483BK	END CAP	1
43	S382	FRONT CLAMP - UNSHROUDED SIDE LEVER	1
53	S484	12 X 1.5 NBR70	2
91	S581	M5 X 5 SKT SET FT PT	3
113a	S990-10	MODERATOR	1
135	TX228	M4 X 4 SKT SET FT PT	2



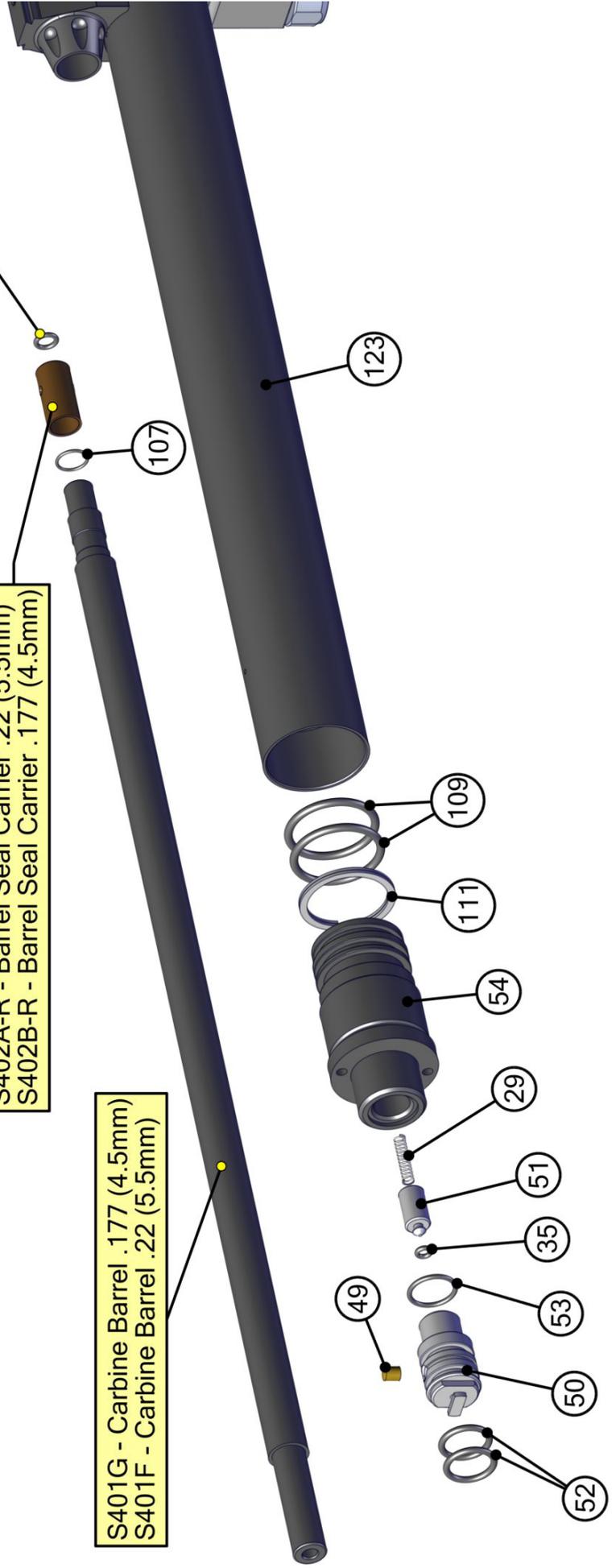
BOM ID	Part No.	Description	Qty
29	S319	COMPRESSION SPRING	2
35	S327	BS005 NBR90	1
49	S471	SINTERED FILTER	1
50	S472	MALE CONNECTOR	1
51	S473	FILLING VALVE	1
52	S474	12 X 2 NBR70	2
53	S484	12 X 1.5 NBR70	1

BOM ID	Part No.	Description	Qty
54	S491-R	FILLING VALVE BODY - REGULATED	1
107	S650A	8 X 1 NBR70	1
109	S836	23 X 2.5 NBR90	2
111	S837	23 X 2.5 BACKUP RING	1
123	S950S-R	CYLINDER SHORT- REGULATED	1

FP121 - Barrel Seal .177 (4.5mm)
S538 - Barrel Seal .22 (5.5mm)

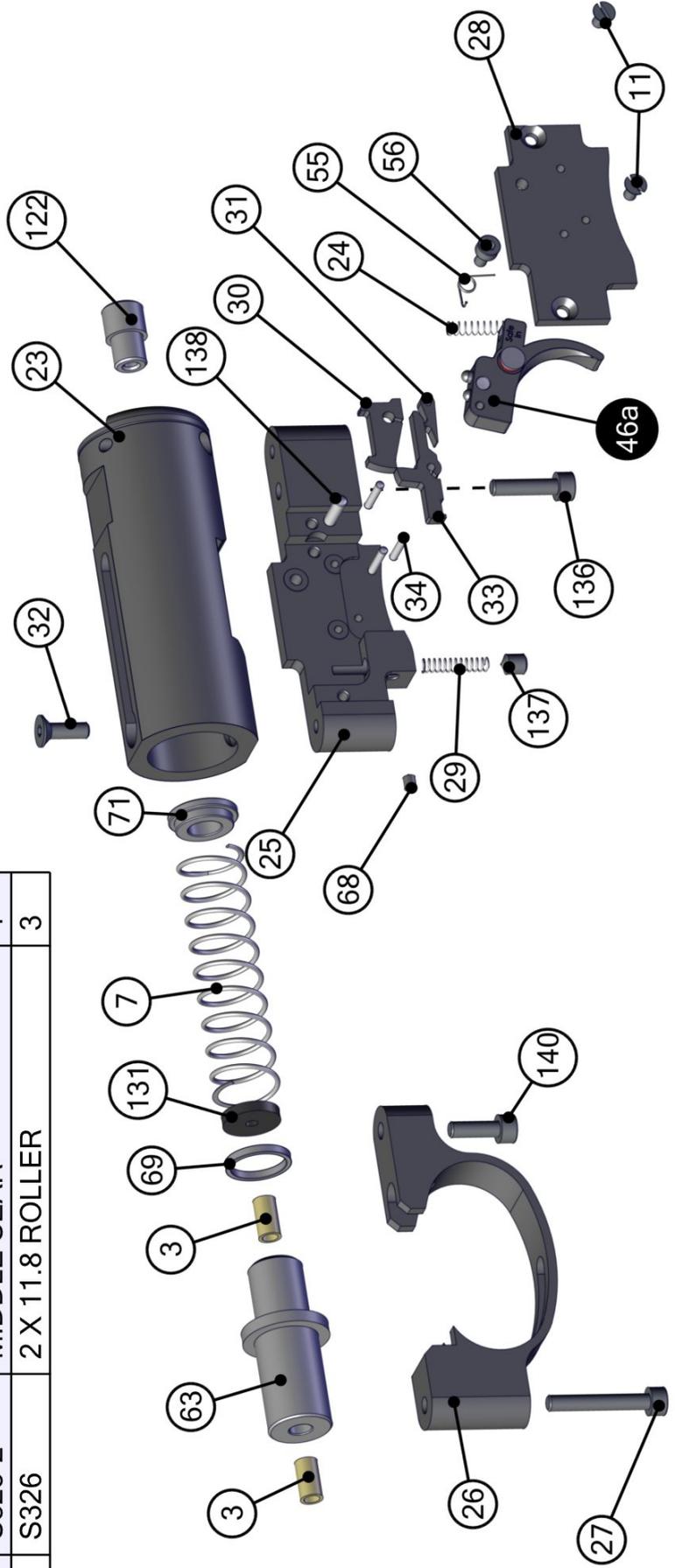
S402A-R - Barrel Seal Carrier .22 (5.5mm)
S402B-R - Barrel Seal Carrier .177 (4.5mm)

S401G - Carbine Barrel .177 (4.5mm)
S401F - Carbine Barrel .22 (5.5mm)



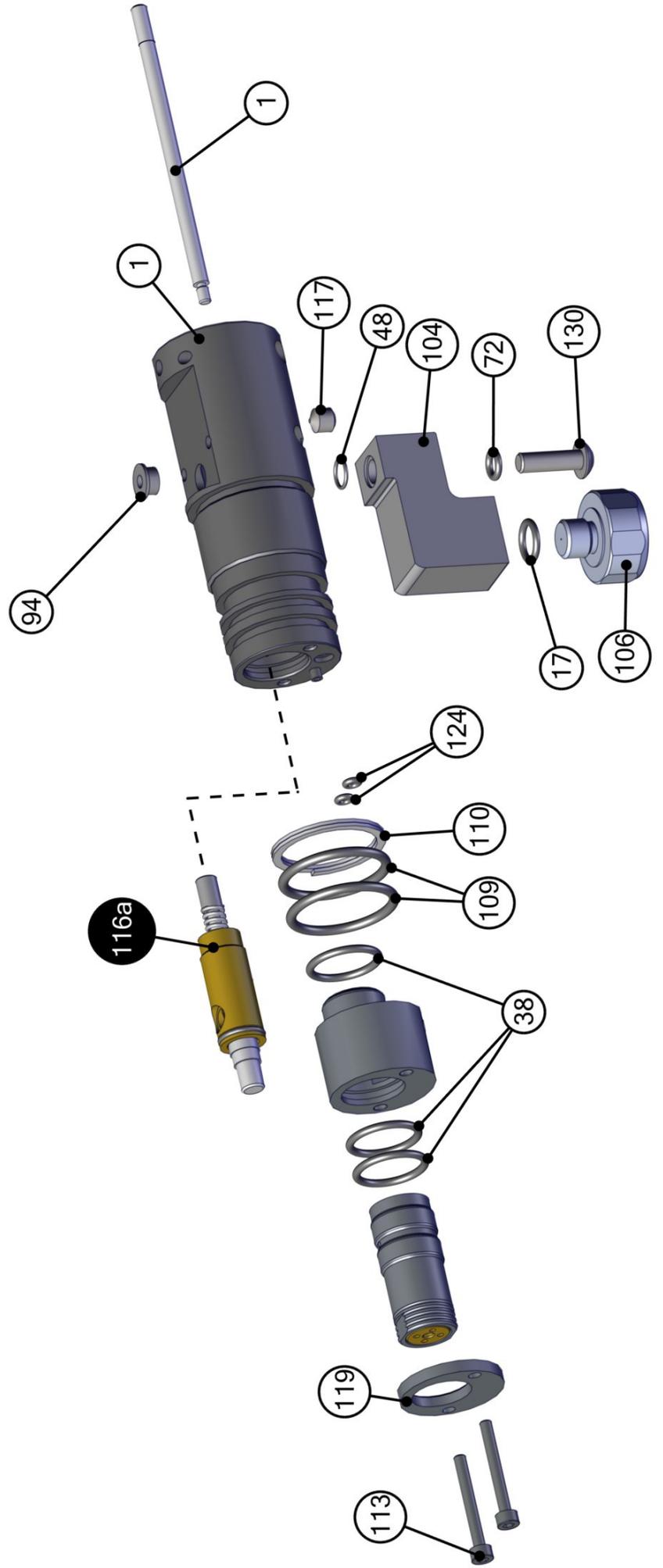
BOM ID	Part No.	Description	Qty
3	E222	BEARING	2
7	JT331	COMPRESSION SPRING	1
11	RN106	M3 X 6 CSK SLOT	2
23	S310-SL-R	STRIKER BODY REGULATED	1
24	S311	COMPRESSION SPRING	1
25	S313	TRIGGER CHASSIS	1
26	S314	TRIGGER GUARD	1
27	S316	M4 X 25 SKT CAP	1
28	S318	COVER PLATE	1
29	S319	COMPRESSION SPRING	1
30	S320-2	TOP SEAR	1
31	S321-2	BOTTOM SEAR	1
32	S322	M4 X 12 CSK SKT	1
33	S325-2	MIDDLE SEAR	1
34	S326	2 X 11.8 ROLLER	3

BOM ID	Part No.	Description	Qty
46a	S420S-S-A	TRIGGER ASSEMBLY	1
55	S495	TOP SEAR SPRING	1
56	S496	M3 X 6 SKT CAP	1
63	S520-R	STRIKER - STD	1
68	S524	M3 X 4 SKT SET CONE PT	2
69	S525	SPACER	1
71	S530S-R	REAR SPRING GUIDE	1
122	S944	GUIDE ROD NUT	1
131	S972	SPRING BAFFLE JT331	1
136	TX236	M4 X 16 SKT CAP	1
137	TX381	M5 X 6 SKT SET CONE PT	1
138	TX398	3 X 11.8 ROLLER	1
140	TX460	M4 X 12 SKT CAP	1

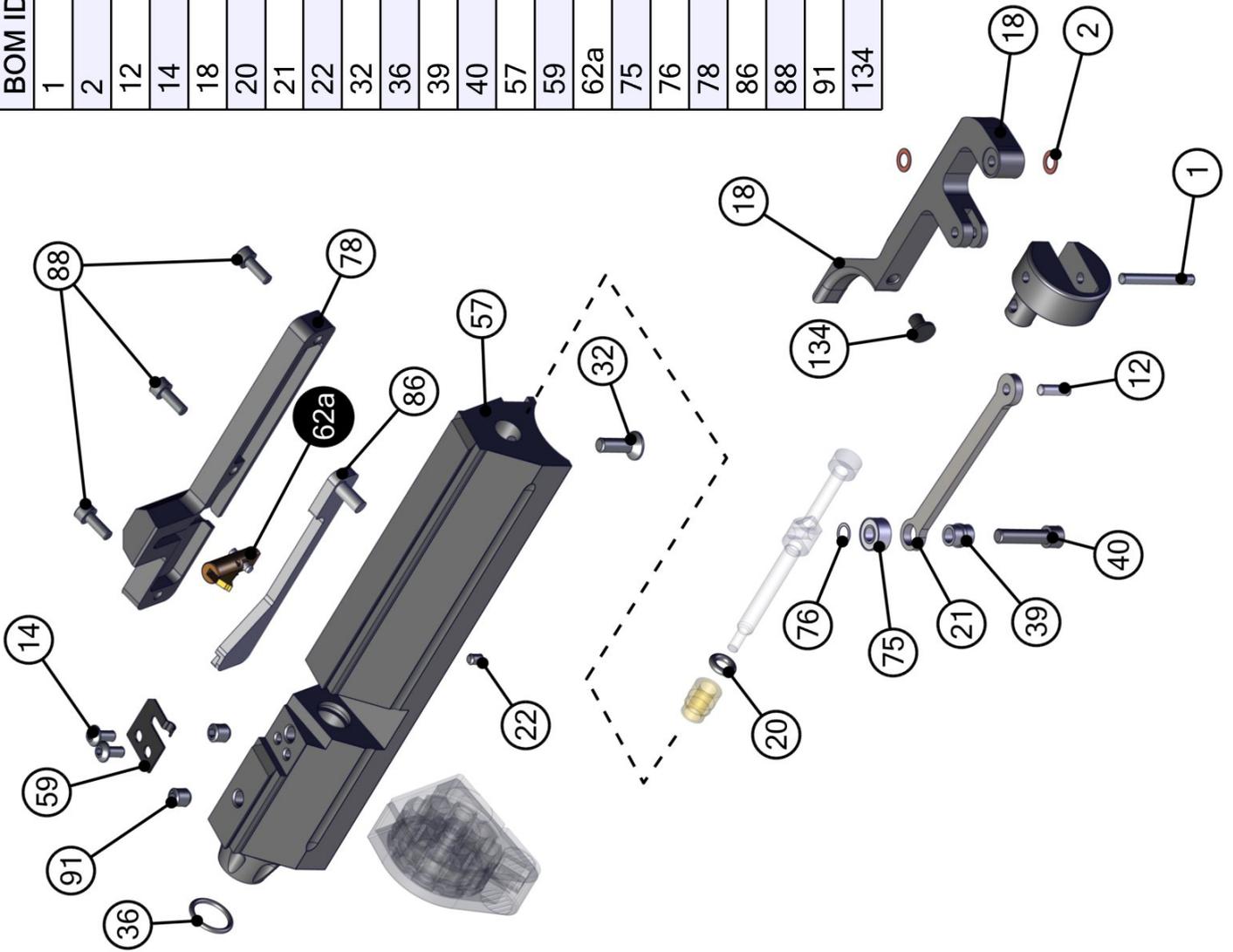


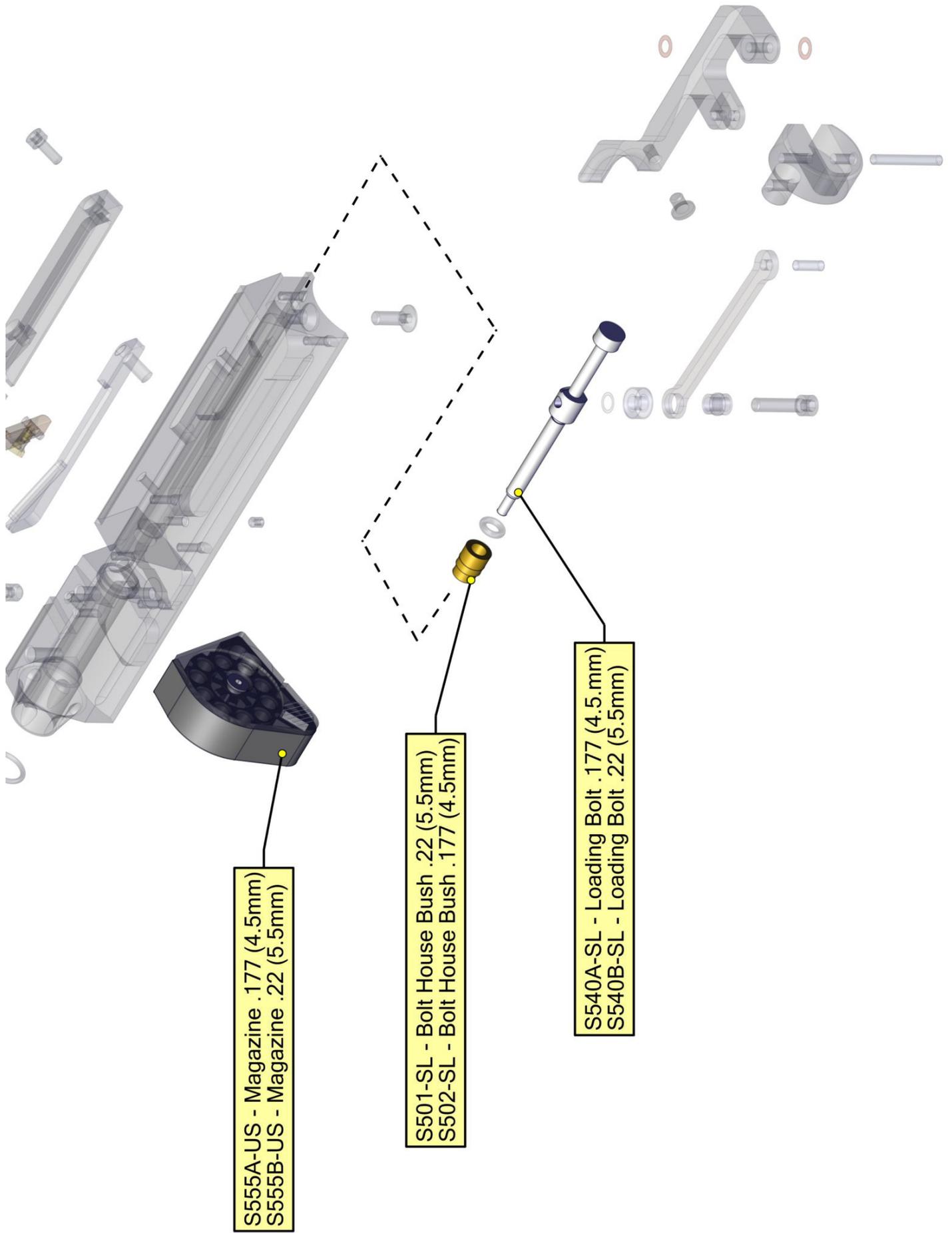
BOM ID	Part No.	Description	Qty
17	RN219-9	BS011 NBR70	1
38	S342	15 X 2 NBR90	3
48	S427	6 X 1 NBR70	1
72	S536	BS008 NBR70	1
94	S610-S-R	TRANSFER PORT BUSH STD	1
104	S640AT	GAUGE MOUNT	1
106	S645-2	INDICATOR GAUGE	1
109	S836	23 X 2.5 NBR90	2

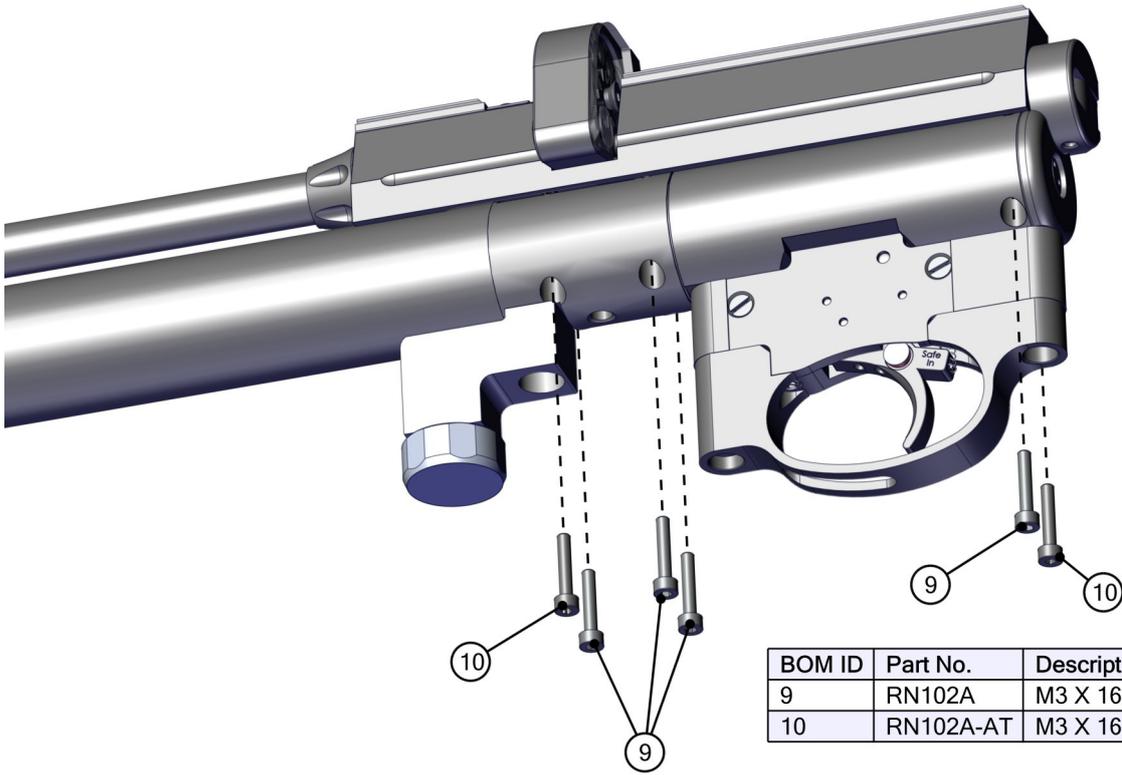
BOM ID	Part No.	Description	Qty
110	S837	23 X 2.5 BACKUP RING	1
113	S920-7	M3 X 25 SKT CAP	2
116a	S372-2-A	FIRING VALVE & SEAT ASSY	1
117	S934	M6 X 6 SKT SET CONE PT	1
119	S938	REGULATOR RETAINER	1
124	S960	2 X 1.5 NBR90	2
130	S968	M5 X 16 SKT BTN	1



BOM ID	Part No.	Description	Qty
1	E144	3 X 23.8 ROLLER	1
2	E160	M3 CRINKLE WASHER	2
12	RN127	3 X 9.8 ROLLER	1
14	RN193	M3 X 6 SKT BTN	2
18	S125	COCKING ARM	1
20	S140	4 X 2 NBR70	1
21	S264	COCKING LINK	1
22	S303	M3 X 4 SKT SET FT PT	1
32	S322	M4 X 12 CSK SKT	1
36	S337	10 X 1.5 NBR70	1
39	S357	LOADING BOLT BUSH	1
40	S358	S510 LOADING BOLT SCREW	1
57	S500U-R	BOLT HSE - S510 REG UNSHROUDED	1
59	S505	MAGAZINE RETAINING SPRING	1
62a	S515A	INDEXING POST ASSEMBLY	1
75	S541	BEARING	1
76	S541-1	SHIM	1
78	S550	CAM PLATE COVER	1
86	S560	CAM	1
88	S565	M3 X 8 SKT CAP	3
91	S581	M5 X 5 SKT SET FT PT	2
134	TX227	BUFFER	1







BOM ID	Part No.	Description	Qty
9	RN102A	M3 X 16 SKT CAP	4
10	RN102A-AT	M3 X 16 SOLOK CAP HD	2

Warranty (UK Only)

The Air Arms warranty covers repairs free of charge if the item is up to 3 years old, from the date of purchase (UK only). The warranty covers faulty materials and workmanship, not reasonable wear and tear. The warranty applies to items purchased from new; proof of purchase is required. This cover is not transferable, therefore it applies to the original purchaser only. Please retain your receipt and register the warranty online at: www.air-arms.co.uk/warranty-submission.

To safeguard your warranty, please ensure regular servicing is carried out as recommended.

What is covered

Replacement parts and labour. Return transportation to the consumer (UK mainland only).

What is not covered

Transportation from the consumer to Air Arms.

Damage caused by misuse, abuse, disassembly or lack of routine maintenance/servicing.

No warranty is implied as to the fitness for any particular purpose. Return transportation to consumers outside the UK mainland. Any rifle with serial number removed or altered.

Please visit www.air-arms.co.uk to register your rifle and details or scan the QR code below.



Air Arms

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