

# **Users Handbook**

THIS HANDBOOK REFERS TO \$410 & \$510 FAC SIDE LEVER MODELS



Shown with optional sight

PLEASE READ THIS MANUAL BEFORE USING YOUR NEW RIFLE, IT CONTAINS IMPORTANT SAFETY INFORMATION AND INSTRUCTION ON ADJUSTMENT AND MAINTENANCE.

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AIR ARMS RESERVE THE RIGHT TO ALTER THE CONSTRUCTION, APPEARANCE OR PERFORMANCE OF ANY PRODUCT WITHOUT PRIOR NOTIFICATION. ALL ILLUSTRATIONS ARE FOR INFORMATION PURPOSES ONLY AND DO NOT NECESSARILY SHOW THE EXACT MODEL THAT WAS PURCHASED.

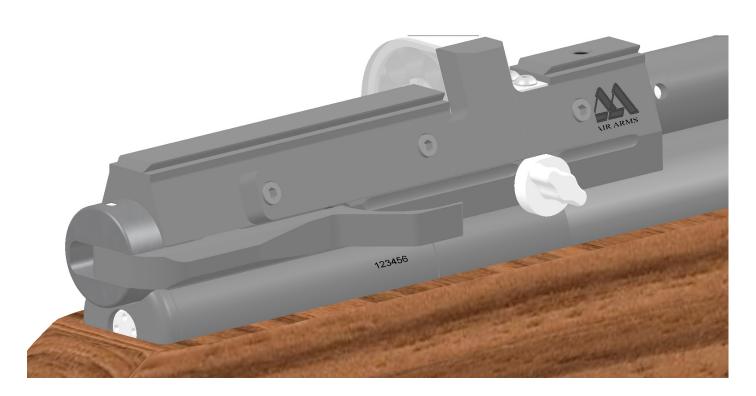
# **Gun Security**

It is important to make sure that your gun is always kept in a safe and secure fashion when not in use.

For rifles purchased in the UK and that are NOT FAC rated (high power) a free gun lock and mounting eyes are supplied. Please follow the simple fixing instructions and keep our sport safe.

Note: If there is no gun lock in the box please contact the dealer you purchased the rifle from.





# **Safety First**

- Always treat your air rifle or pistol as if loaded. Never assume it is clear. CHECK.
- When first picking an air rifle or pistol up, check to make sure it is not cocked or loaded.
- Never leave your rifle or pistol cocked or loaded.
- Never leave a cocked or loaded rifle or pistol unattended.
- Always point your rifle or pistol in a safe direction. Never point the gun at anyone.
- Always know the back drop to your shooting. Make sure you know where your pellets are going.
- Be aware of ricochets.
- Always conduct yourself in a sports-man like manner.

Be aware that your actions will be under the scrutiny of other members of the public who may not share your enthusiasm for air gun shooting. Bad practises promote bad publicity. Do not jeopardise your future enjoyment by misusing this rifle.

### **Contents Of The Box**

- 1 x S510F Rifle
- 1 x Manual
- 1 x Tool kit containing. 1 x 1.5 mm allen key
  - 1 x 2.5 mm allen key
  - 1 x S475 Filling adaptor

# **Important Information**

WARNING! - UNAUTHORISED DISASSEMBLY OF THIS RIFLE WILL INVALIDATE THE MANUFACTURERS WARRANTY. THIS INCLUDES ANY ANTI-TAMPER DEVICES FITTED.

Before leaving the factory this rifle was Q.A. inspected and test fired using Air Arms pellets to check operation and final adjustment.

It was dispatched in a sealed purpose designed box. Air Arms may not be responsible for any damage to the contents or missing items if the box is not original, if it is damaged or the seals are not intact.

Air Arms cannot be held responsible for damage or missing items due to transit damage, mishandling or being tampered with after leaving the factory.

If this rifle is not received in the original box with the seals intact, please examine carefully for any damage, missing tools or documentation.

In the first instance any problems or complaints regarding this product should be referred to the supplier.

The air cylinder is a highly pressurised unit that must not be modified in any way. Serious personal injury may result if this, and the advice below is not followed.

## **Important Information (Continued)**

Do not pressurise the cylinder if there are any surface abrasions or dents. Contact Air Arms for advice.

Do not store the rifle in places with, or near sources of high temperature such as fires or boilers.

Air Arms recommend using a dry pack filter kit on any hand pumps used to fill our air rifles.

If accessories not manufactured by Air Arms are used on this rifle, Air Arms can not be held responsible for any loss of performance or damage to your rifle. Contact your supplier or Air Arms for any advice on this matter.

Do not store this rifle in a damp place such as garden shed or garage.

Do not store this rifle in a plastic or PVC gun bag without first applying a surface corrosion inhibitor.

Always ensure the loading bolt is fully closed before firing.

Do not attempt to dismantle when pressurised.

Do not pressurize beyond the stated filling pressure (see filling instruction section). Damage caused by such action is not covered by the manufacturers warranty.

Only use clean, filtered and dry compressed air. Never use any other gas, particularly industrial or welding gases such as oxygen, carbon dioxide, acetylene, hydrogen, argon, etc.

If compressed air is being used other than from a diving shop, the inside of the cylinder should be inspected for corrosion at least annually. If in doubt contact Air Arms for advice.

In any event the cylinder should be inspected every two years. Air Arms can provide this service at a reasonable cost.

To maintain this rifle in good working order it should be serviced annually by a competent gunsmith, your supplier may be able to provide this service or contact Air Arms.

A reasonable amount of advice will be provided to enable the end user to service their own rifle, however this is at the discretion of Air Arms and may not be given in all cases.

The velocity of this rifle has been set using Air Arms Field pellets. If any other make or type of pellet is to be used the rifle must be re-tested, to ensure the muzzle energy is within the limits determined by current legislation.

Due to the nature of hand pumps and their relative inefficiency in removing moisture from the compressed air, the chances of corrosion damage to the cylinder and other internal components are increased. Therefore the rifle should be regularly serviced and/or checked for any signs of damage by a competent gunsmith.

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#### **CHECKING VELOCITY**

- 1. Use a reliable chronograph to check velocity, (the formula below requires the reading to be in feet per second FPS)
- 2. Use fine measurement scales to weigh the pellet, If scales are unavailable the pellet weight may be stated on the pellet container lid or contact the supplier. (The formula requires the weight to be in grains). To convert from grams to grains multiply by 15.432, i.e. 0.69 grams x 15.432 = 10.65 grains.
- 3. To find the muzzle energy in ft/lbs use the formula (FPSxFPSxGrains)/450240, i.e. (700x700x10.65) = 5218500 divide by 450240 = 11.59.

CURRENT LEGISLATION LIMITS NON-FAC HOLDERS, IN THE UK, TO AIR RIFLES WITH A MAXIMUM OF 12ft/lbs MUZZLE ENERGY.

**WARNING!** IT IS A VERY SERIOUS OFFENCE TO BE IN POSSESSION OF AN AIR RIFLE THAT YOU ARE NOT CERTIFICATED FOR. CONVICTION CAN RESULT IN CONFISCATION OF YOUR RIFLE, A HEAVY FINE OR IMPRISONMENT, EVEN A COMBINATION OF ALL THREE.

# \*\*\*\*\* LIMITED LIABILITY WARRANTY \*\*\*\*\* UK Customers only.

This product is warranted to the retail customer for 3 years from date of purchase against defects in materials and workmanship and is transferable to any subsequent owner.

Proof of purchase is required to receive warranty repairs, retain your purchase invoice and complete the warranty registration online as soon as possible after purchase. The warranty details must show the dealer/supplier name and address and date of purchase.

#### What is covered

Replacement parts & labour on a 'back to base' basis, return transportation to the consumer (mainland UK only).

#### What is not covered

Transportation from the consumer to Air Arms.

Damage caused by misuse, abuse, lack of routine maintenance, transit damage between the dealer/supplier and the consumer or unauthorized disassembly.

Parts subject to normal wear and tear.

Any other consequential cost incurred by the consumer.

Return transportation to consumers outside mainland UK.

No warranty is implied as to the fitness for any particular purpose.

### **General Maintenance & Lubrication**

## **Fixings**

Regularly check the tightness of all fixings. However do not be tempted to over tighten as some parts are made from aluminium and stripped threads may result. Stripped threads are not covered by the manufacturers warranty.

### **Barrel**

For ultimate accuracy, clean and re-lube the barrel frequently. It is difficult to advise how often is best for every circumstance, but every 250 shots is not too often if the desire is to keep the barrel in the best possible condition.

The correct materials are very important. Air arms only use products made by napier. Listed below are the napier products and a more generally available alternative. If possible use napier for the best results.

CLEANER: 'NAPIER GUN CLEANER', ALTERNATIVELY WHITE SPIRIT.

OIL: 'NAPIER GUN OIL', ALTERNATIVELY '3 IN 1' OIL.

PULL-THROUGH PAD: 'NAPIER RIFLE CLEAN', ALTERNATIVELY SOFT COTTON CLOTH.

PULL-THROUGH LINE: 'NAPIER PULL THROUGH KIT', ALTERNATIVELY 20lb FISHING LINE.

As a rule cleaners and oils intended for shotguns and small/full bore weapons are not suitable.

- 1. Cut a piece of line three times the length of your barrel, fold in half and tie ends together. Remove silencer if fitted. Open loading bolt.
- 2. Feed un-knotted end down barrel from the muzzle end until folded end protrudes about 50 mm.
- 3. Cut a 100 mm length of 'rifle clean' or 100 x 50 mm piece of cloth and pass it between the protruding loop. Spray the pad with 'gun cleaner' or white spirit, turn the rifle upside down and pull the line back through the barrel slowly.
- 4. Repeat steps 2&3 until the pad is clean.
- 5. Repeat steps 2&3 once more without any cleaner on the pad to dry the barrel.
- 6. Repeat steps 2&3 once more with the pad sprayed with 'gun oil' or 3 in 1 oil.

<u>Important</u> The reason for turning the rifle upside down is to prevent excess cleaner/oil from passing down the transfer port into the firing valve chamber.

### Lubrication

Lubrication of the internal mechanism is not covered in this handbook. This is best performed by a competent gunsmith or the factory and in any case should not be required until the annual service. Apply a small dab of grease or oil, on the two pivot points shown in the diagram, and work -in by moving the bolt forwards and backwards. Wipe off excessive grease. Preferred grease is 'napier g95 gun grease'. On return from every shooting session, wipe all over the exterior with an oily rag to preserve the surface finish during storage.



A small drop of oil should be applied to the magazine O ring to keep it moist, and increase its life span.

# **Operating Instructions**

## **Cocking**

Hold securely in one hand and with the other pull the cocking lever out and to the rear. At the end of the stroke the magazine will index and present a new chamber, also the trigger mechanism will engage. This can be determined by the trigger blade 'kicking' forward at the end of the cocking stroke.

The effect required to cock the gun is quite low so minimal force should be used.

Note! It is very important that the cocking lever is pulled back to the correct position. In one positive motion. The magazine indexes to

and it is possible for a partial index if the lever is not pulled back fully.

the next pellet position as the bolt is retracted

If you find the mechanism has not cocked completely but the magazine has indexed, Recock but before closing the bolt, remove the magazine and manually index it back to the empty chamber. Replace the magazine and fire as normal. If this procedure is not followed it is likely that you will load a second pellet into the barrel. Push the lever back to the forward position. The rifle is now cocked and loaded, treat with caution.



# Mounting/demounting the Magazine & Pellets

## **Demounting**

Fully cock the rifle, grip the magazine as shown in the first picture and slide out of the bolt housing without lifting. Do not attempt to lift vertically as damage to the indexing spring will result.

## Mounting





Fully cock the rifle, grip the magazine as in the second picture and slide into the bolt housing applying downward pressure with the fore finger to keep the base of the magazine against the bottom of the slot in the bolt housing. Take care not to damage the indexing spring.

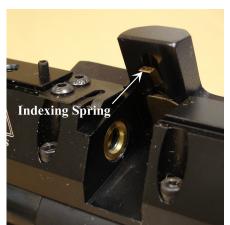
## **Loading the pellets**

Hold the magazine and drop a pellet into the chamber see below. Manually index to the next empty chamber as in fig.4 and repeat until the magazine is full.

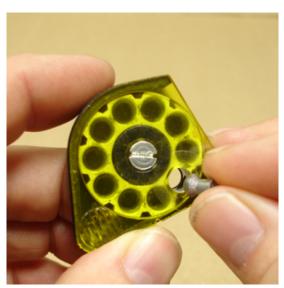
Be very careful not to damage the indexing spring when demounting or mounting the magazine follow the instructions carefully.

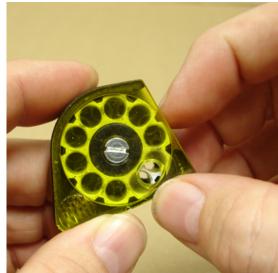
Warning. The rifle should only be fired when the magazine is fitted in the breech or damage to the seal carrier may occur.

A small drop of oil should be applied to the



magazine O ring to keep it moist, and increase its life span.





# **Trigger Adjustments**

The S500 & S510 models all have the same trigger mechanism. It is a two stage unit with adjustment to both stages plus a weight of pull adjustment. It is easy to upset the balance between the two stages and make the trigger inoperable if incorrectly adjusted.

If you have no experience of adjusting two stage triggers seek guidance or leave the trigger as set by the factory.

**Note!** Incorrectly adjusted trigger mechanisms are not covered by the manufacturers warranty. It is not possible to test this rifle with an incorrectly adjusted trigger, therefore all triggers leave the factory with correct adjustment.

WARNING! Please note that it is possible to stop the safety button working with incorrect trigger adjustment.

### AN INCORRECTLY ADJUSTED TRIGGER CAN MAKE THE RIFLE UNSAFE TO HANDLE.

## **Description Of Operation**

The S500 & S410 rifles have a true two stage trigger mechanism. This means that as the trigger is pulled the bottom sear gradually disengages with the top sear until the two disengage completely and the rifle goes off. If the pressure on the trigger is released at any point before full disengagement, the bottom sear will automatically return back to full engagement. This type of trigger allows very fine but safe operation because it is the release of the 2nd stage that actually makes the rifle fire. This arrangement is vastly superior to pseudo two stage triggers where the first stage is just a pivoting trigger blade that does not move sears. The down side is that they are more difficult to adjust correctly.

# **Adjustment**

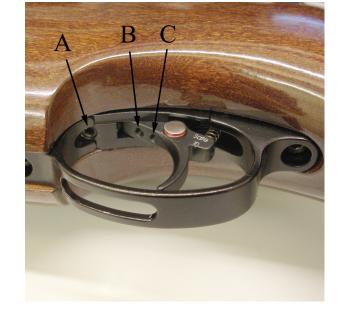
There are three adjuster screws, a-b-c.

The weight of pull adjuster (a) is located in the front of the trigger guard. Clockwise rotation increases pull weight. If adjusted too far the spring will become coil-bound and prevent trigger operation.

The second stage adjuster (b) is the rear screw located in the trigger blade. This screw determines the exact point that the 2nd stage starts. If the 1st stage screw is incorrectly

adjusted this screw may not have any effect.

The first stage adjuster (c) is the front screw located in the trigger blade. This screw determines the length of travel before the 2nd stage starts. Clockwise adjustment reduces the first stage travel.



This rifle is fitted with a manual safety button located in the trigger blade.

To make the rifle safe the button must be pressed until it is flush with the side of the trigger blade.

Please note that it is possible to stop the safety button working with incorrect trigger adjustment.

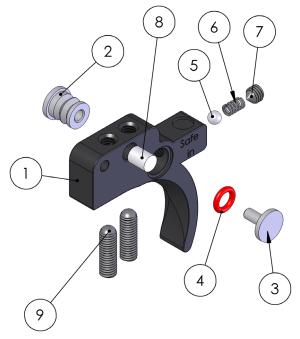


With the button pressed in the rifle is safe.



With the button out the rifle is now ready to fire.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	S420S-2	TRIGGER BLADE - BLACK ANODIZED	1
1	S420GS-2	TRIGGER BLADE - GOLD PLATED	7 1
2	S521-2A	SAFETY BUTTON - PART ONE	1
3	S521-2B	SAFETY BUTTON - PART TWO	1
4	S526	SAFETY BUTTON O RING	1
5	S523	BALL BEARING	1
6	S522	SAFETY BUTTON SPRING	1
7	S524	SCREW	1
8	TX432	ADJUSTER SCREW LOCKING PAD	1
9	S421	SCREW	2



# **Power adjuster**

The S510/500 extra is fitted with a power adjuster on the side of the rifle.

This can be used to adjust the power at any time by just turning anti clockwise to increase and clockwise to decrease the power. Adjusting the power between shots will not harm the rifle.





On the left hand side of the rifle is a indicator to help select your most common power settings + =

High. - = Low. The marks do not indicate a particular power as this would change depending on the pellets used. The engraving maybe marked the other way round to the image below. This is normal and for manufacturing purposes.



# **Filling Instructions**

NOTE! ONLY USE CLEAN, DRY AND FILTERED COMPRESSED AIR, PREFERABLY FROM A DIVING SHOP.

OVER PRESSURIZATION MAY DAMAGE THE CYLINDER BEYOND REPAIR.

First the female part of the filling kit (this was supplied with the rifle) must be fitted to

your filling equipment. The female part (S475) has a 1/8th BSP male thread that screws directly into the hose of your pump or bottle. Next remove the dust cover from the end of your rifle.

This is achieved by unscrewing the cover in an anti-clockwise direction.







Once the connector is exposed the female part of the filling kit can be place on the male and press all the way on making sure that the 'O' rings on the male part are covered.

It is a wise precaution to hold the female part of the connector, during the filling procedure, as shown in the pictures below. This will ensure the female adaptor is located completely over the male part and prevent any accidental dislodging of the connector before you start to refill the cylinder.

# **Using hand pumps**

The procedure for using hand pumps is the same as for bottle. It is more important to turn the female on the gun to lock it in place.

When using the pump it must be remembered that the first few pump are filling the hose and NOT the gun. When the pressure in the hose equalizes to that in the gun, the gun will start to fill.

It can take some effort to fill the gun using a pump and we recommend using the pump to top up instead of filling from empty.

With the female in place the gun can now be filled.

If the rifle is empty the mechanism will need to be cocked to allow the firing valve to close. If the rifle is not cocked when the bottle is opened or the pump used, the air will past the valve and exhaust through the barrel.

Check that the bleed valve on the filling equipment is closed (turn clockwise to close) then slowly open the main valve on bottle or start using the pump. The pressure in the hose will equalise and then the rifle will start to fill.

If you are filling your rifle from empty there may be some air exhausted through the barrel until the air pressure is sufficient to over come the firing valve spring (S306) this will happen at approximately 50 bar

(750psi).

The filling pressure of the S500 is 200 bar (2900psi). Filling to a higher pressure will not increase either power or number of shots. Over filling will lower the power and may cause irreparable damage to the cylinder.

Once the filling pressure has been reached, close the valve on the bottle or stop pumping, open the bleed valve on the filling kit (to vent the hose, if you do not vent the hose you will not be able to remove the female from the rifle). Now the female connector can be removed from the rifle and end cap (S483) can be replaced over the male connector ensuring not to over-tighten.

The S500 range of rifles are fitted with a pressure indicator mounted on the underside of the rifle just in front of the stock screw. This provides the user with a visual check on the amount of air remaining in the cylinder this indicator should not be used during the filling process as the needle reaction speed has been slowed to prevent damage whilst filling. After filling the needle can take several seconds to synchronize with the air in the cylinder.



The picture below shows a guns with just over 150 bar of pressure. Although every gun is slightly different the recommended refill pressure for the S500 is between 100 and 110 bar. Always use the gauge on the filling kit.

NOTE: On the front end of the cylinder is an engraved warning reading....

READ MANUAL. MFP 200bar. MSP 200bar. DOM \*\*/\*\*/\*\* \*\*. INSPECT BI-ANNUALLY.

MFP = Maximum Filling Pressure. The pressure is stated.

MSP = Maximum Safe Pressure. The pressure is stated.

DOM = Date of Manufacture. The date is stated.

## Warning Note Concerning 300 Bar Bottles.

WITH THE ADVENT OF THE 300 BAR BOTTLE IT SHOULD BE NOTED THAT CARE HAS TO BE TAKEN WHEN FILLING YOUR RIFLE. THE FILLING PROCEDURE DESCRIBED IN THIS MANUAL MUST BE FOLLOWED TO AVOIDED DAMAGE TO THE RIFLE, PARTICULARLY THE SLOW OPENING OF THE VALVE ON THE BOTTLE. OPENING THE VALVE QUICKLY WILL ALLOW UP TO 300 BAR OF PRESSURE INTO THE CYLINDER AT ONCE, THIS COULD CAUSE SERIOUS PERSONAL INJURY OR IRREPARABLE DAMAGE TO THE CYLINDER.

# **Removing The Stock**

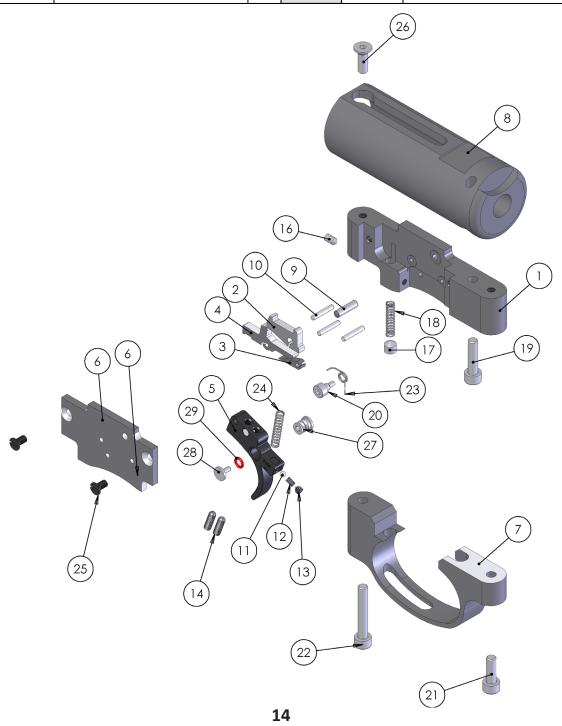
It is good practise to remove the action from the stock from time to time to clean and inspect the underside of the action. This is particularly important if the rifle has been used in wet conditions.

The stock is held to the action using a single screw on the underside between the trigger guard and gauge. Using a 5mm allen key remove the screw and the action will lift free of the stock.

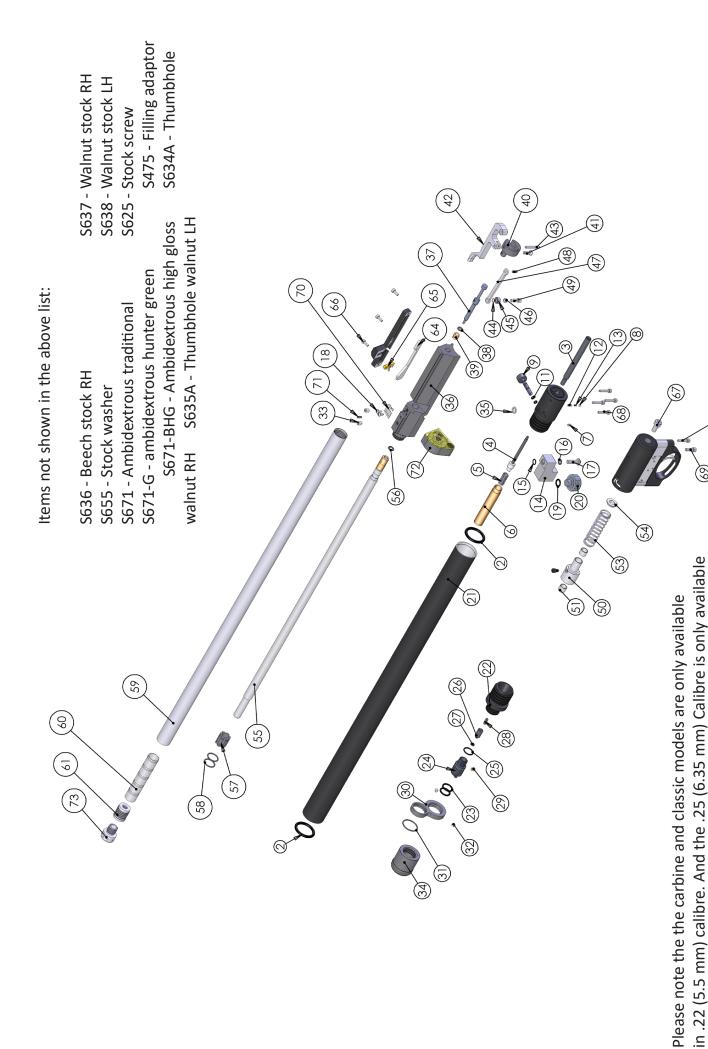
When refitting care must be taken not to over tighten the screw 'hand tight' will be enough to hold the action. Over tightening may force the screw into the wood.

# **Exploded Diagrams**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	S313	CHASSIS	1	15	TX432	ADJUSTER SCREW LOCKING PAD	1
2	S320-2	TOP SEAR	1	16	RN191	SCREW	1
3	S321-2	BOTTOM SEAR	1	17	TX381	SCREW	1
4	S325-2	MIDDLE SEAR	1	18	S319	FILLING VALVE SPRING	1
5	S420S-2	TRIGGER BLADE - ANODIZED	1	19	TX236	SCREW	1
5	S420GS-2	TRIGGER BLADE - GOLD PLATED	1	20	S496	SCREW	1
6	S318	COVER PLATE	1	21	TX460	SCREW	1
7	S314	TRIGGER GUARD	1	22	S316	SCREW	1
8	S310-SL	STRIKER BODY	1	23	S495	TOP SEAR SPRING	1
9	TX398	PIN	1	24	S311	TRIGGER LOAD SPRING	1
10	S326	PIN	3	25	RN106	SCREW	2
11	S523	BALL BEARING	1	26	S322	SCREW	1
12	S522	SAFETY BUTTON SPRING	1	27	S521-2A	SAFETY BUTTON - PART ONE	1
13	S524	SCREW	1	28	S521-2B	SAFETY BUTTON - PART TWO	1
14	S421	SCREW	2	29	S526	SAFETY BUTTON O RING	1



Maria								
2         SASTES-SI         FIRMAN VANCE SONY HOT-STOELLANDR         1         42         \$13.0           3         SASTES-SI         FIRMAN VANCE SASTABLY         1         42         \$13.2           4         SASTES         STRUKER ROD         1         42         \$12.2           5         SASTES         FIRMAN VANCE ASSEMBLY         1         43         \$12.2           6         SASTES         FIRMAN VANCE ASSEMBLY         1         42         \$12.2           9         SASTES         MALL         SASTES         1         42         \$12.2           10         SASTES         MALL         SASTES         1         42         \$12.2           11         SASTES         MARCE ADDITIONAL ASSEMBLY         1         42         \$12.2           11         SASTES         MARCE ADDITIONAL ASSEMBLY         1         42         \$12.2           12         SASTES         MARCE ADDITIONAL ASSEMBLY         1         42         \$12.2           13         SASTES         MARCE ADDITIONAL ASSEMBLY         1         42         \$12.2           14         SASTES         MARCE ADDITIONAL ASSEMBLY         1         42         \$12.2           15	ITEM NO.	PART NUMBER		QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2         NR234         NR234         NR234         NR234         NR234         NR234         NR234         NR234         NR234         NR235         SS200         43         SS221         SS21	1	S507E - SL	BODY (HP)	1	40	\$130	COCKING ARM PIVOT BLOCK	1
3         34.90         FIRMER RADD         1         42         SIL75           5         5300H         FIRMEN VALVE ASSEMBLY         1         43         E144           6         5300H         FIRMEN VALVE ASSEMBLY         1         44         SS-11           7         R121         SS-24         SS-21         SS-21           8         S.524         MAR         BAR         SS-21           10         SS-22         SS-22         SS-22           11         SS-22         SS-22         SS-22           12         SS-22         SS-22         SS-22           13         SS-22         SS-22         SS-22           14         SS-22         SS-22         SS-22           15         SS-22         SS-22         SS-22           16         SS-22         SS-22         SS-22           <	2	RN234	BS213 O RING	2	41	S322	SCREW	1
5         330H         FIRNIC AVIVE ASSEMBLY         1         44         554.1           6         530H         FIRNIC AVIVE ASSEMBLY         1         44         554.1           7         530H         FIRNIC AVIVE ASSEMBLY         1         46         554.1           8         532H         FIRNIC AVIVE ASSEMBLY         1         46         554.1           9         5583         POWER ADJUSTER KNOB         1         47         554.2           10         5862         POWER ADJUSTER KNOB         1         47         554.2           11         5513         POWER ADJUSTER KNOB         1         47         554.2           12         5524         POWER ADJUSTER KNOB         1         47         559.6           14         5513         POWER ADJUSTER KNOB         1         57         559.6           14         5512         POWER ADJUSTER KNOB         1         57         559.6           14         5512         SCAPA         BOWER ADJUSTER KNOB         1         57         559.6           15         SSTAN         SCAPA         BOWER ADJUSTER KNOB         1         57         550.6           16         KANALE CONVICTOR RNOB	3	S340	STRIKER ROD	1	42	\$125	COCKING ARM	1
6         5         3306         IRINDIC ANALYE SPINNO         1         44         545-11           7         100         51504         HACTOOL ASSEMBLY         1         45         554-1           8         5124         MISTA         4         515-6           9         5504         SCAR         1         42         516-6           10         51502         POWER AND ASTA AND A	4	S370H	FIRING VALVE ASSEMBLY	1	43	E144	NId	1
6         SSBOH         KAC POL ASSEMBLY         1         45         SSS-4           8         SSD44         KAC POL ASSEMBLY         1         46         SSS-4           9         SSB04         POWER ADULTSTREAMOR         1         47         SIS-6           10         SSB03         POWER ADULTSTREAMOR         1         49         SIS-6           11         SSB13         POWER ADULTSTREAMOR         1         49         SIS-6           11         SSB13         POWER ADULT ANTI-TAMPRER         1         51         SIS-6           13         SSB13         SWETTY BUTTOUS SPRING         1         52         SIS-6           14         SSB00AT         POWER ADULT ANTI-TAMPRER         1         52         SIS-6           14         SSB00AT         SWETTY BUTTOUS SPRING         1         54         SIS-6           15         SIS-3         SWETTY BUTTOUS SPRING         1         54         SIS-6           16         SIS-3         SWETTY BUTTOUS SPRING         1         54         SIS-6           17         SIS-3         SWETTY SPRING         1         54         SIS-6           18         RANJES         SWETTY SPRING         1	2	2306	FIRING VALVE SPRING	1	44	S541-1	BEARING SHIM	1
8         SIRPLE         SIRPLE         1         46         SIRPLE           9         5503         SOME         DOWER ADJUSTIE KROB         1         47         SCEGA           11         5502         SASCA         DOWER ADJUSTIE KROB         1         48         EL27           11         5502         SASCA         SASCA SASCA         SASCA         SASCA           13         SASTA         SASCA SASCA SASCA         1         52         SASCA           13         SASTA         SASCA SASCA SASCA SASCA         1         52         SASCA           14         SAGAAT         SASCA SASCA SASCA SASCA SASCA         1         52         SASCA SASC	9	K360H	FAC POT ASSEMBLY	1	45	5541	BEARING	1
8         Si224         MONTER AUDUSTER KROB         1         47         S164           10         SSG2         COWER DUNTER RROB         1         48         E172           10         SSG2         2.5x8 DOWER PIN         1         51         SSZDE           11         SS13         POWER AUJO RING         1         51         SSZDE           11         SS13         SAZDE         SSZDE         SSZDE           14         SAZDAT         BOWINT ANTI-TAMPER         1         52         SSZDE           15         SSZDA         SAMUCE MOUNT ANTI-TAMPER         1         52         SSZDE           15         SAZDAT         SAMUCE MOUNT ANTI-TAMPER         1         53         SSZDE           17         JATALE         SAMUCE MOUNT ANTI-TAMPER         1         53         SSZDE           17         JATALE         SAMUCE MOUNT ANTI-TAMPER         1         53         SSZDE           18         RANTAS         SAMUCE MOUNT ANTI-TAMPER         1         53         SSZDE           18         RANTAS         SAMUCE MOUNT ANTI-TAMPER         1         53         SSZDE           18         RANTAS         SAMUCE MOUNT ANTI-TAMPER         1         <	7	RN191	SCREW	1	46	5542	SIDE LEVER BUSH - FAC	1
9 5 SCOR         POWER ADUNISTE RYUGE         1         48         ELTZ           11         5552         25.00         53.00         53.00           12         5552         25.00         53.00         53.00           13         552.7         PM         40         53.20           14         552.7         PM         52.00         53.00           15         552.7         PM         52.00         53.00           14         552.7         PM         52.00         53.00           15         54.2         GANCE NOUNT ANTI-TAMPER         1         53         53.00           16         54.2         GANCE NOUNT ANTI-TAMPER         1         53         53.00           17         17.1         54.2         53.00         53.00         53.00           18         RALTHOR         CANCE NOUNT ANTI-TAMPER         1         54         53.00           18         RALTHOR         CANCE NOUNT ANTI-TAMPER         1         54         53.00           19         SASA         CANCE NOUNT ANTI-TAMPER         1         54         54.03         60           10         SASA         CANCEN         CANCEN         1         5 </td <td>8</td> <td></td> <td>M3 x 4</td> <td>1</td> <td>47</td> <td>5264</td> <td>COCKING LINK</td> <td>1</td>	8		M3 x 4	1	47	5264	COCKING LINK	1
10         SSEC         2.68 DOWER DOWER INN         1         49         SISSEN-FILL           12         SS19         POWER DO ONE RADIO RING         2         20         SS20E           13         SS13         POWER DOLO RING         1         S1         SS20E           14         SS23         SASTA         POWER DOLO RING         1         S2         SS20E           15         SS23         SASTA         POWER MOUNT ANT-TAMPER         1         S2         SS20E           16         SS24         GAUGE         NO         SS20E         SS20E         SS20E           17         TATA         SS26         SS20E         SS20E         SS20E         SS20E           18         RN139         SCREW         1         SS20E         SS20E           20         SS25         SS20E         SS20E         SS20E           21         RATISH         SCREW         1         SS20E         SS20E           22         SS35         RATICAL CALINDER         1         SS20E         SS20E           23         SS474         MALE CONNECTOR         1         SS         SS20E           24         SA72         MALE CONNECTOR         1<	6	82508	POWER ADJUSTER KNOB	1	48	E127	3x7.8 Roller	1
11         SS159         POWER ADJO RING         2         SS20E           13         SS159         POWER ADJO RING         1         S1         SS20E           13         SS237         POWER ADJO RING         1         S1         SS20E           14         SS40AT         GALGE MOLNAT ANTI-TAMPRER         1         S2         SS3BH           15         SA35         BOOR         RADD         ADD         SAD         SS3BH           16         SS35         BOOR         RADD         ADD         ADD         SS3BH           18         RADJS         GREW         ADD         ADD         SS3BH         SS3BH           19         RADJS         RADD         RADD         ADD         SS3BH         SS3BH           20         SEGAS         RADD         RADD         ADD         ADD         SSBBB         SSBBB           21         RADJS         RADD         RADD         RADD         RADD         RADD         RADD           22         SADA         RADD         RADD         RADD         RADD         RADD         RADD           23         SADA         RADD         RADD         RADD         RADD         RADD <td>10</td> <td>S562</td> <td>2.5x8 DOWEL PIN</td> <td>П</td> <td>49</td> <td>S355H-SL</td> <td>M4x16</td> <td>1</td>	10	S562	2.5x8 DOWEL PIN	П	49	S355H-SL	M4x16	1
12         SS17         PIN         ST20-1           13         SS23         SAGAT         PIN         ST20-1           14         S640AT         GALOGE MOUNT ANT-TAMPER         1         ST20-1           15         S427         BOLD OR ING         TAT         ST33H           16         S542         BOLD OR ING         AT ST3H         ST33H           16         S542         BOLD OR ING         AT ST3H         ST33H           17         I I416         S542         ST3H         ST3H           18         RIVID3         BOLD OR ING         AT ST3H         ST3H           19         RIVID3         SCREW         1         S403-BO           19         RIVID3         SCREW         1         S403-BO           19         RIVID3         SCREW         1         S403-BO           10         S354         RIVID4         SCREW         1         S403-BO           20         S454         RIVID4         MALE CONNECTOR RUNG         1         S6         S538-BO           21         S454         MALE CONNECTOR RUNG         1         S6         S538-BO           22         S472         MALE CONNECTOR RUNG	11	S519	POWER ADJ O RING	2	50	S520E	STRIKER	1
131         555.3         SAFETY BUTTON SPRING         1         52         SISSH           14         56.004T         GAUGE MOUNT ANTI-TAMPER         1         53         SISSH           15         56.004T         GALO GARGE MOUNT ANTI-TAMPER         1         54         SISSH           16         56.004T         GALO GARGE         1         54         SISSH           17         55.56         BORDS         1         54         SISSH           18         RALIZIS-9         SECOND         1         54         SISSH           20         SAGS         INDICATOR CAUGE         1         56         SIGNS-BO           21         SAGS         INDICATOR CAUGE         1         56         SIGNS-BO           22         SAGS         INDICATOR CAUGE         1         56         SIGNS-BO           23         SAGS         INDICATOR CAUGE         1         56         SIGNS-BO           24         SAGS         SAGS         SAGS         SAGS           25         SAGS         SAGS         SAGS         SAGS           26         SAGS         SAGS         SAGS         SAGS           27         SAGS         SAGS	12	S517	NId	1	51	5520-1	визн	2
14         SEGONT         GAUGE MOUNT ANTI-TAMPER         1         53         3331H           15         5427         GAUGE MOUNT ANTI-TAMPER         1         54         5430A-BO           16         6536         GAZA         BAZO         GALL         34         5433A-BO           17         71416         STARW         2         2         5403B-BO           18         RN139         SCREW         1         5403B-BO           20         SAGA         INDICATOR AUGE         1         5403B-BO           21         RN139         SCREW         1         5403B-BO           22         SAGA         INDICATOR AUGE         1         56         5403B-BO           23         SATA         RINDICATOR AUGE         1         56         5538           24         SATA         MALE CONINECTOR RAUGE         1         56         5538           25         SATA         MALE CONINECTOR RAUGE         1         56         5600-4           25         SATA         MALE CONINECTOR RAUGE         1         56         5600-4           26         SATA         MALE CONINCTOR RAUGE         1         56         5600-4           27	13	5523	SAFETY BUTTON SPRING	1	52	8356Н	STRIKER SCREW	1
15         5427         6x10 RING         1         \$4         5330H           16         5556         5500H         5000R         1         5403ABO           18         RA136         SCREW         1         5403ABO         5000AB           19         RA136         SCREW         2         5403ABO         5403ABO           20         S645         RA1219         RA1219         8000AB         5403ABO           20         S645         RA1229         RA14         RALE CAVILAGE         1         56         5403AB           21         S432         RA12         RALE CAVILAGE         1         56         543B         5600A           22         S434         MARE CONNECTOR ORING         2         2         5600A-S         5600A-S           23         S474         MARE CONNECTOR ORING         1         56         5600A-S         5600A-S           24         S473         HALL CONNECTOR ORING         1         60         5200A-S         5600A-S           25         S434         MARE CONNECTOR ORING         1         60         5213A         5600A-S           26         S434         RALLING VALVE         RANA         1	14	S640AT	GAUGE MOUNT ANTI-TAMPER	1	53	S331H	MAIN SPRING	1
16         553-6         BSOOR         1         SQUASABO           17         17416         SCREW         1         SGOBABO           18         RN1219-9         BSOLIO RING         1         SGOBABO           19         RN2139-9         BSOLIO RING         1         SGOBABO           20         S645         INDICATOR GAUGE         1         SGOBABO           21         S1325         CARBINE CVILINDER         1         SG         SGOBABO           22         S491         RIFE CVILINDER         2         SGOBABO         1         SG         SGOBABO           23         S472         MALE CONNECTOR OR RING         2         SGOBABO         SGOBABO           24         S472         MALE CONNECTOR OR RING         1         SG         SGOBABO           25         S491         MALE CONNECTOR OR RING         1         SGOBABO         SGOBABO           25         S492         RILLING VALVE         RING         TILLING VALVE         RING         SGOBABO           26         S472         MALE CONNECTOR OR RING         1         60         PS22AG           27         S484         RILLING VALVE         RING         TILLING VALVE         R	15	5427	6x1 O RING	1	54	S530H	REAR GUIDE	1
17         I/1416         SCREW         1         SGREW         1         SGREW         1         SGREB         SGREB         1         SGREB         SGREB         SGREB         1         SGREB         SGREB <t< td=""><td>16</td><td>5536</td><td>BS008</td><td>1</td><td></td><td>S403A-BO</td><td>BARREL .22 - RIFLE</td><td></td></t<>	16	5536	BS008	1		S403A-BO	BARREL .22 - RIFLE	
18         RN 193         SCREW         2         55         5403F-BO           19         RN 129-9         BS 211 O RING         1         5403F-BO           20         5445         RIFLE CYLINDER         1         5401J-BO           21         5335L         RIFLE CYLINDER         1         56         5338           22         547         RAJ35         CARRINE CYLINDER         2         5338           23         547         MALE CONNECTOR O RING         2         57         5600-3           24         547         MALE CONNECTOR O RING         2         5600-4         PP120           25         5473         MALE CONNECTOR O RING         2         5600-4         PP120           25         5474         MALE CONNECTOR O RING         2         5600-4         PP120           26         5473         MALE CONNECTOR O RING         1         56         5600-4           26         5473         MALE CONNECTOR O RING         1         60         PS24G-6           28         5473         MALE CONNECTOR O RING         1         60         PS24G-6           28         5474         REANT CONNECTOR O RING         1         62         TRGCREA </td <td>17</td> <td></td> <td>SCREW</td> <td>1</td> <td></td> <td>S403B-BO</td> <td>BARREL .177 - RIFLE</td> <td></td>	17		SCREW	1		S403B-BO	BARREL .177 - RIFLE	
19         RNA19-9         BK 011 O RING         1         A GA35-BO         S4016-BO           20         S645         INDICADOR GAUGE         1         56         S4011-BO           21         RA12         RATA         RALE CVINDER         1         56         S538           22         S491         MALE CONNECTOR OR ING         1         56         S538         S600-3           23         S473         MALE CONNECTOR OR ING         1         58         S600-4         FP120           24         S473         MALE CONNECTOR OR ING         1         58         S600-4         FP120           25         S494         L2x.1 S OR ING 70 SHURE         1         58         S600-4         S600-4           26         S473         FILLING VALVE         1         60         PS246         S600-4           27         S471         SINTERED FILER         1         60         PS246         S600-4           28         S439         KEILING VALVE         1         60         PS246         S600-4           29         S442         SARREL SUPORT CAMPE         1         60         PS246           31         KA283         KECKW         61	18		SCREW	2	55	S403F-BO	BARREL .22 - CARBINE	1
S645         INDICATOR GAUGE         1         \$4011-BO           S135L         RHE CYLINDER         1         56         54011-BO           RN235         CARBINE CYLINDER         1         56         551           5491         MALE CONNECTOR RING         2         5         500-3           5472         MALE CONNECTOR         1         58         5600-4           5473         JALS O RING O'SUNRE         1         56         5600-45           5473         JALL O RING O'SUNRE         1         60         PS224G           5473         SILLING VALVE         1         60         PS224G           5327         FILLING VALVE         1         60         PS224G           5319         SILLING VALVE         1         60         PS224G           5319         SILLING VALVE         1         60         PS224G           5471         SILLING VALVE         1         60         PS24G           5484H         SARREL SUPPORT O RING - FAC         1         62         SS65           KA438         SCREW         SCREW         1         64         SS60           KA44B         SAGEW         1         64         SS60 <td>19</td> <td></td> <td>BS 011 O RING</td> <td>1</td> <td></td> <td>S403G-BO</td> <td>BARREL .177 - CARBINE</td> <td></td>	19		BS 011 O RING	1		S403G-BO	BARREL .177 - CARBINE	
21         33351         RIFLE CYLINDER         4         FP121           22         5491         FRAZZ         CARRINE CELVINGER         1         5603           23         5474         FILLING VALVE BOOT         1         57         5600.3           24         5472         MALE CONNECTOR ORING         2         5         5600.4           25         5484         MALE CONNECTOR         1         58         5600.4           26         5484         MALE CONNECTOR         1         58         5600.4           27         5327         MALE CONNECTOR         1         56         5600.4           28         5434         MALE CONNECTOR         1         56         5600.4           27         5327         MALE CONNECTOR         1         50         600.4           28         5339         MALE CONNECTOR         1         60         FS24G           29         5434         MALE CONNECTOR         1         60         FS24G           30         5380H-SL         FILLING VALVE ORING         5         5         5           31         5484H         BARREL SUPPORT ORING FAC         1         64         5         5 <td>20</td> <td>5645</td> <td>INDICATOR GAUGE</td> <td>1</td> <td></td> <td>S401J-BO</td> <td>BARREL .25 - RIFLE</td> <td></td>	20	5645	INDICATOR GAUGE	1		S401J-BO	BARREL .25 - RIFLE	
2.4         RNJ255         CARBINE CYLINDER         4         56         5538           2.2         5491         HILING VAIVE BODY         1         57         5600-4           2.4         5474         MALE CONNECTOR RING         2         57         5600-4           2.4         5472         MALE CONNECTOR         1         58         5600-4           2.5         5484         12A.15 ORING TO SHURE         1         58         5600-4-SL           2.5         5473         HILING VAIVE ORING         1         60         PS240-CSL           2.8         5319         WEIGHT OF PULL SRING         1         61         5133           2.9         5471         RONT CLAMP - FAC SL         1         62         TRIGGER ASSEMBLY           2.9         5471         RONT CLAMP - FAC SL         1         62         TRIGGER ASSEMBLY           3.1         TX228         SCREW         2         66         S550           3.2         TX228         SCREW         2         66         S550           3.2         TX228         SCREW         1         67         RN102A           3.2         TX228         SCREW         1         67	7,1	S335L	RIFLE CYLINDER	,		FP121	BAREEL SEAL .177	
22         5491         FILLING VALVE BODY         1         FP120           23         5474         MALE CONNECTOR GNIG         2         5         5600-4           24         MALE CONNECTOR GNIG         1         58         5600-4           25         5484         MALE CONNECTOR GNIG         1         58         5600H-5I           26         5473         FILLING VALVE         1         59         5600H-5I           27         5437         FILLING VALVE         1         60         FS24G           28         5327         FILLING VALVE         1         60         FS24G           28         5339         WelGHT OF PULL SPRING         1         60         FS24G           29         5471         FRONT CLAMP - FAC SI         1         62         TRIGGER ASSEMBLY           30         5484         BRAREL SUPORT O RING - FAC SI         1         62         TRIGGER ASSEMBLY           31         KA483         END CAP         2         66         S56         S56           32         KA483         END CAP         1         67         RN135         A           34         KA483         END CAP         1         67 <th< td=""><td>7.7</td><td>RN235</td><td>CARBINE CYLINDER</td><td></td><td>99</td><td>S538</td><td>BARREL SEAL .22</td><td>1</td></th<>	7.7	RN235	CARBINE CYLINDER		99	S538	BARREL SEAL .22	1
23         5474         MAILE CONNECTOR RING         2         57         S600-3           24         S472         MAILE CONNECTOR         1         58         S600-4           25         S442         ILLUR OF ALLE         1         59         S600-45.           26         S473         FILLING VALVE         1         60         PS224G           27         S327         WEIGHT OF PULL SPRING         1         60         PS224G           28         S330+St         WEIGHT OF PULL SPRING         1         60         PS224G           29         S380+St         INTERDE PLITER         1         61         S500           31         S484H         SARREL SUPPORT ORING - FAC SL         1         64         S560           31         S484H         SCREW         2         65         S515A           32         TX228         SCREW         2         65         S515A           33         RN113         SCREW         2         66         S56           34         KGDHS         SCREW         2         66         S56           35         KGOHS         SCREW         2         66         S56           350H-SL		5491	FILLING VALVE BODY	1		FP120	BARREL SEAL .25	
5472         MALE CONNECTOR         1         58         5600-4           5484         12A.15 O RING 70 SHURE         1         59         \$600H-SIL           4733         FILLING VALVE         1         60         \$500H-SIL           5327         FILLING VALVE O RING         1         60         \$500H-SIL           5319         WEIGHT OF PULL SPRING         1         62         \$733G           5471         FRONT CLAMP - FAC SI         1         62         \$750G           5484H         BARREL SUPPORT O RING - FAC         1         64         \$550           728         SABH         BARREL SUPPORT O RING - FAC         1         64         \$550           RN113         SCREW         SCREW         \$2         66         \$556           RN113         SCREW         SCREW         \$1         67         RN135           \$500H-SL         HIGH POWER BOLT HSE - SIDE LEVER         1         67         RN135           \$500H-SL         J.77 LOADING BOLT STEM - SIDE LEVER         7         \$250S           \$540A-SL         J.77 LOADING BOLT STEM - SIDE LEVER         1         7         \$255S           \$540A-SL         J.70 LOADING BOLT STEM - SIDE LEVER         1         7 </td <td></td> <td>8474</td> <td>MALE CONNECTOR O RING</td> <td>2</td> <td>57</td> <td>8-0093</td> <td>BARREL TUBE SUPPORT</td> <td>1</td>		8474	MALE CONNECTOR O RING	2	57	8-0093	BARREL TUBE SUPPORT	1
5484         12x1.5 O RING 70 SHURE         1         59         5600H-5L           5473         FILLING VALVE         1         60         5600H-5L           5327         FILLING VALVE O RING         1         60         P524G           5337         WEIGHT OF PULL SPRING         1         61         S133           5327         SINTERED FILTER         1         62         TRIGGER ASSEMBLY           5380H-5L         RRONT CLAMP - FAC SL         1         64         S550           5484H         BARREL SUPPORT O RING - FAC         1         64         S560           1 X228         SCREW         2         65         S515A           K5443         SCREW         2         65         S555           K5433         SCREW         2         66         S556           K5443         SCREW         S5A         S550         S550           K5433         HIGH POWER BOLT HSE - SIDE LEVER         1         68         RN102A           S5400H-5L         J17 LOADING BOLT STEM - SIDE LEVER         70         S550           S540A-5L         LOADING BOLT DETENT BUFFER. 127         72         S55A           S540C - SL         LOADING BOLT DETENT BUFFER. 127         7	24	8472	MALE CONNECTOR	1	58	8600-4	BARREL SUPPORT O RING	2
5473         FILLING VALVE O RING         1         50         S600HC-SL           5327         FILLING VALVE O RING         1         60         PS224G           5319         WEGHT OF PULL SPRING         1         61         5133           3491         WEGHT OF PULL SPRING         1         62         TRIGGER ASSEMBLY           5340+SL         FRONT CLAMP - FAC SL         1         62         TRIGGER ASSEMBLY           5484H         BARREL SUPPORT O RING - FAC SL         1         64         S550           7028         SCREW         2         65         S550           7028         SCREW         2         66         S563           703         SCREW         2         66         S563           7040H         SCREW         1         64         S560           8500H         SCREW         1         64         S560           8500H         SCREW         1         66         S565           8500H         SAGUR         1         67         RN135           8500H         SAGUR         1         7         TX34           8500H         S50         S50         S50           850C - SL         S5	25	5484	12x1.5 O RING 70 SHURE	1	20	ТS-Н009S	BARREL TUBE - EXTRA SL	,
S337         FILLING VALVE O RING         1         60         PS224G           S339         WEIGHT OF PULL SPRING         1         61         5133           S471         SINTERED FILTER         1         62         TRIGGER ASSEMBLY           S380H-SL         FRONT CLAMP - FAC SL         1         63         5550           S484H         BARREL SUPPORT O RING - FAC         1         64         5560           RA3         SCREW         2         65         5515A           RA43         SCREW         2         65         555A           K5483         END CAP         1         67         RA135           K5483         END CAP         1         67         RA135           S50H-SL         HIGH POWER BOLT STEW - SIDE LEVER         1         68         RA102A           S540A-SL         1.77 LOADING BOLT STEM - SIDE LEVER         70         S555A           S540C - SL         2.2 LOADING BOLT STEM - SIDE LEVER         1         77         TX234           S540C - SL         LOADING BOLT DETENT BUFFER. 1.77         1         72         S555A           S50L - SL         BOLT HSE BUSH . 1.72 - SL         73         FP134         FP134           S50L - SL	26	5473	FILLING VALVE	1	CC.	S600HC-SL	BARREL TUBE - CARBINE SL	T
5319         WEIGHT OF PULL SPRING         1         61         5133           5471         SINTERED FILTER         1         62         TRIGGER ASSEMBLY           5380H-SL         FRONT CLAMP - FAC SL         1         62         TRIGGER ASSEMBLY           5380H-SL         SA84H         BARREL SUPPORT O RING - FAC SL         1         64         S560           17228         SCREW         2         65         S556         S556           17428         SCREW         2         66         S555         S560           17428         SCREW         2         66         S555         S550           1740         SCREW         1         67         RN135         S550           1740         SCREW         1         67         RN135         S550           1740         SSOH-SL         1         68         RN102A         S550           177         IOADING BOLT STEM - SIDE LEVER         1         70         S550           1740         SSSOA         S550         S555         S555           1740         IOADING BOLT STEM - SIDE LEVER         1         71         TX234           1740         SSSSOA         SSSSOA         S550	27	5327	FILLING VALVE O RING	П	09	PS224G	BAFFLE (GREY)	5
5471         5471         62         TRIGGER ASSEMBLY           5380H-SL         FRONT CLAMP - FAC SL         1         63         5550           5484H         BARREL SUPPORT O RING - FAC         1         64         5550           TX228         SCREW         2         65         5550           RN113         SCREW         2         66         5565           K5483         END CAP         1         67         RN135           K5483         END CAP         1         67         RN135           K5483         END CAP         1         67         RN135           K5483         END CAP         1         68         RN102A           S50H-SL         HIGH POWER BOLT HEEVER         1         68         RN102A           S540A-SL         1.77 LOADING BOLT STEM - SIDE LEVER         1         70         5505           S540C - SL         2.25 LOADING BOLT STEM - SIDE LEVER         1         71         17234           S540C - SL         LOADING BOLT DETENT BUFFER. 1.27         5555         5555           S501 - SL         BOLT HSE BUSH . 1.27 - SL         73         FP134           S502 - SL         S504 - SL         73         FP134	28	S319	WEIGHT OF PULL SPRING	1	61	5133	SHROUD INSERT	1
S380H-SI.         FRONT CLAMP - FAC SI.         1         63         SS50           S484H         BARREL SUPPORT O RING - FAC         1         64         S560           TX228         SCREW         2         65         S55A           RN113         SCREW         2         66         S565           K5483         END CAP         1         67         RN135           K610H         S610H-S         1         67         RN135           S610H-S         HIGH POWER BOLT HSE - SIDE LEVER         1         68         RN102A           S540B-SL         .22 LOADING BOLT STEM - SIDE LEVER         1         72         S55A           S540B-SL         .22 LOADING BOLT STEM - SIDE LEVER         1         72         S55A           S540C-SL         LOADING BOLT DETENT BUFFER	29	5471	SINTERED FILTER	1	62	TRIGGER ASSEMBLY		1
9484H         BARREL SUPPORT O RING - FAC         1         64         \$560           TX228         SCREW         2         65         \$515A           RN113         SCREW         2         66         \$555           K5483         END CAP         1         67         RN135           \$610H         SEAL         1         68         RN102A           \$500H-SL         HIGH POWER BOLT HSE - SIDE LEVER         1         69         TX236           \$540A-SL         177 LOADING BOLT STEM - SIDE LEVER         70         \$505           \$540B - SL         22 LOADING BOLT STEM - SIDE LEVER         1         71         TX236           \$540C - SL         25 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           \$540C - SL         25 LOADING BOLT DETENT BUFER . 22 & .25         1         72         \$555A           \$140         LOADING BOLT DETENT BUFER . 177         1         72         \$555A           \$142         LOADING BOLT DETENT BUFER . 177         72         \$555A           \$2502 - SL         BOLT HSE BUSH . 177 - SL         73         FP134           \$504 - SL         BOLT HSE BUSH . 25 - SL         73         FP134           \$504 - SL         BOLT HSE B	30	S380H-SL	FRONT CLAMP - FAC SL	1	63	8550	SIDE PLATE	1
TX228         SCREW         2         65         S515A           RN113         SCREW         2         66         S565           K5483         END CAP         1         67         RN135           S610H         SEAL         1         68         RN102A           S500H-SL         HIGH POWER BOLT HSE - SIDE LEVER         1         69         TX236           S540B- SL         .27 LOADING BOLT STEM - SIDE LEVER         70         S505           S540C- SL         .25 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           S140         LOADING BOLT STEM - SIDE LEVER         1         71         TX234           S140         LOADING BOLT STEM - SIDE LEVER         1         71         TX234           S140         LOADING BOLT DETENT BUFER	31	S484H	BARREL SUPPORT O RING - FAC	1	64	8560	CAM PLATE	1
KA483         SCREW         2         66         S565           K5483         END CAP         1         67         RN135           5610H         SEAL         1         68         RN102A           5500H-SL         HIGH POWER BOLT HSE - SIDE LEVER         1         69         TX236           5540A-SL         .177 LOADING BOLT STEM - SIDE LEVER         70         S505           5540B - SL         .22 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           5540C - SL         .25 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           5140         LOADING BOLT DETENT BUFER	32		SCREW	2	65	S515A	INDEXING POST	1
K5483         END CAP         1         67         RN135           5610H         SEAL         1         68         RN102A           5500H-SL         HIGH POWER BOLT HSE - SIDE LEVER         1         69         TX236           5540A-SL         .177 LOADING BOLT STEM - SIDE LEVER         70         S505           5540B - SL         .22 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           5540C - SL         .25 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           5140         LOADING BOLT STEM - SIDE LEVER         25.55A         S55A           5140         LOADING BOLT DETENT BUFFER . 177         72         S55SB           5501 - SL         BOLT HSE BUSH . 22 - SL         73         FP134           5502 - SL         BOLT HSE BUSH . 177 - SL         73         FP134           5504 - SL         BOLT HSE BUSH . 177 - SL         73         FP134	33		SCREW	2	99	S565	SCREW	3
S610H         SEAL         1         68         RN102A           S500H-SL         HIGH POWER BOLT HSE - SIDE LEVER         1         69         TX236           S540A-SL         .177 LOADING BOLT STEM - SIDE LEVER         70         S505           S540B - SL         .22 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           S540C - SL         .25 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           S140         LOADING BOLT STEM - SIDE LEVER         25.55A         S55A           S142         LOADING BOLT DETENT BUFFER . 177         1         72         S55SB           S501 - SL         BOLT HSE BUSH . 22 - SL         73         FP134           S502 - SL         BOLT HSE BUSH . 27 - SL         73         FP134           S504 - SL         BOLT HSE BUSH . 27 - SL         73         FP134	34	KS483	END CAP	1	29	RN135	SCREW	1
S500H-SL         HIGH POWER BOLT HSE - SIDE LEVER         1         69         TX236           S540A-SL         .177 LOADING BOLT STEM - SIDE LEVER         70         S505           S540B - SL         .22 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           S540C - SL         .25 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           S140         LOADING BOLT STEM - SIDE LEVER         25 S55A         25 S55A           S142         LOADING BOLT DETENT BUFFER . 177         72         S55SB           S501 - SL         BOLT HSE BUSH . 22 - SL         73         FP134           S502 - SL         BOLT HSE BUSH . 177 - SL         1         73         FP134           S504 - SL         BOLT HSE BUSH . 27 - SL         1         73         FP134	35	S610Н	SEAL	1	89	RN102A	SCREW	5
S540A-SL         .177 LOADING BOLT STEM - SIDE LEVER         70         \$505           \$540B - SL         .22 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           \$540C - SL         .25 LOADING BOLT STEM - SIDE LEVER         25 S.55A         25 S.55A           \$140         LOADING BOLT DETENT BUFFER . 22 & .25 & .25         1         72         \$555B           \$142         LOADING BOLT DETENT BUFFER . 177         355C         355C         355C           \$501 - SL         BOLT HSE BUSH . 127 - SL         73         FP134           \$502 - SL         BOLT HSE BUSH . 127 - SL         1         73         FP134           \$504 - SL         BOLT HSE BUSH . 127 - SL         1         73         FP134	36	S200H-SL	HIGH POWER BOLT HSE - SIDE LEVER	1	69	TX236	SCREW	1
S540B - SL         .22 LOADING BOLT STEM - SIDE LEVER         1         71         TX234           S540C - SL         .25 LOADING BOLT STEM - SIDE LEVER         .25 LOADING BOLT STEM - SIDE LEVER         .25 S55A           S140         LOADING BOLT DETENT BUFFER . 177         .25 S55B           S142         LOADING BOLT DETENT BUFFER . 177         .25 S55C           S501 - SL         BOLT HSE BUSH . 127 - SL         .73         FP134           S502 - SL         BOLT HSE BUSH . 177 - SL         .1         .73         FP134           S504 - SL         BOLT HSE BUSH . 127 - SL         .1         .2         .2		S540A-SL	.177 LOADING BOLT STEM - SIDE LEVER		70	8505	SPRING	1
S540C - SI.         .25 LOADING BOLT STEM - SIDE LEVER         1         72         S55A           S140         LOADING BOLT DETENT BUFFER . 22 & .25         1         72         S55B           S142         LOADING BOLT DETENT BUFFER . 177         355C         555C           S501 - SL         BOLT HSE BUSH . 127 - SL         73         FP134           S502 - SL         BOLT HSE BUSH . 177 - SL         1         73         FP134           S504 - SL         BOLT HSE BUSH . 25 - SL         1         73         FP134	37	S540B - SL	.22 LOADING BOLT STEM - SIDE LEVER	1	71	TX234	BISSEL PIN	1
S140         LOADING BOLT DETENT BUFFER . 22 & .25         1         72         SS5B           S142         LOADING BOLT DETENT BUFFER . 177         \$555C           S501 - SL         BOLT HSE BUSH . 22 - SL         73         FP134           S502 - SL         BOLT HSE BUSH . 177 - SL         1         73         FP134           S504 - SL         BOLT HSE BUSH . 25 - SL         1         73         FP134		S540C - SL	.25 LOADING BOLT STEM - SIDE LEVER			S555A	MAGAZINE .177	
\$142         LOADING BOLT DETENT BUFER. 177         *         \$555C           \$501 - SL         BOLT HSE BUSH. 122 - SL         73         FP134           \$550 - SL         BOLT HSE BUSH. 177 - SL         1         73         FP134           \$550 - SL         BOLT HSE BUSH. 177 - SL         1         73         FP134	38	S140	. 22 &		72	S555B	MAGAZINE .22	1
S501 - SL         BOLT HSE BUSH .22 - SL         73         FP134           S502 - SL         BOLT HSE BUSH .177 - SL         1         73         FP134           S502 - SL         BOLT HSE BUSH .25 - SL         1         73         FP134	S)	S142		+		S555C	MAGAZINE .25	
S502 - SL   BOLT HSE BUSH .177 - SL   S504 - SL   BOLT HSE BUSH .25 - SL		S501 - SL	BOLT HSE BUSH .22 - SL		73	FP134	THREAD PROTECTOR	1
	39	S502 - SL	BOLT HSE BUSH .177 - SL	1				
		S504 - SL	BOLT HSE BUSH .25 - SL					



in the extra length format. Please state your rifle number in any corre-

spondence

# Warranty (UK Only)

The Air Arms warranty covers repairs free of charge if the item is up to 3 years old, from date of purchase (UK only). The warranty covers faulty materials and workmanship, not reasonable wear and tear. The warranty applies to items purchased from new; proof of purchase is required. This cover is not transferable, therefore it applies to the original purchaser only. Please retain your receipt and register the warranty online at: www.air-arms. co.uk/warranty-submission.

### What is covered

Replacement parts and labour. Return transportation to the consumer (UK mainland only).

### What is not covered

Transportation from the consumer to Air Arms.

Damage caused by misuse, abuse, disassembly or lack of routine maintenance/servicing. No warranty is implied as to the fitness for any particular purpose. Return transportation to consumers outside the UK mainland. Any rifle with serial number removed or altered.

Please visit www.air-arms.co.uk to register your rifle and details or scan the QR code below.



# Air Arms

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