

Users Handbook

THIS HANDBOOK REFERS TO \$410 & \$510 FAC SIDE LEVER MODELS



Shown with optional sight

PLEASE READ THIS MANUAL BEFORE USING YOUR NEW RIFLE, IT CONTAINS IMPORTANT SAFETY INFORMATION AND INSTRUCTION ON ADJUSTMENT AND MAINTENANCE.

Contents		Exploded Diagrams	1
Gun Security	1	Warranty (UK Only)	2
•	_		
Safety First	2		
Contents Of The Box	2		
Important Information	2		
General Maintenance & Lubition	rica- 5		
Fixings	5		
Barrel	5		
Lubrication	6		
Operating Instructions	6		
Cocking	6		
Mounting/demounting the N	Maga-		
zine & Pellets	7		
Demounting	7		
Mounting	7		
Trigger Adjustments	8		
Description Of Operation	8		
Adjustment	8		
Power adjuster	10		
Filling Instructions	11		
Removing The Stock	13		

AIR ARMS RESERVE THE RIGHT TO ALTER THE CONSTRUCTION, APPEARANCE OR PERFORMANCE OF ANY PRODUCT WITHOUT PRIOR NOTIFICATION. ALL ILLUSTRATIONS ARE FOR INFORMATION PURPOSES ONLY AND DO NOT NECESSARILY SHOW THE EXACT MODEL THAT WAS PURCHASED.

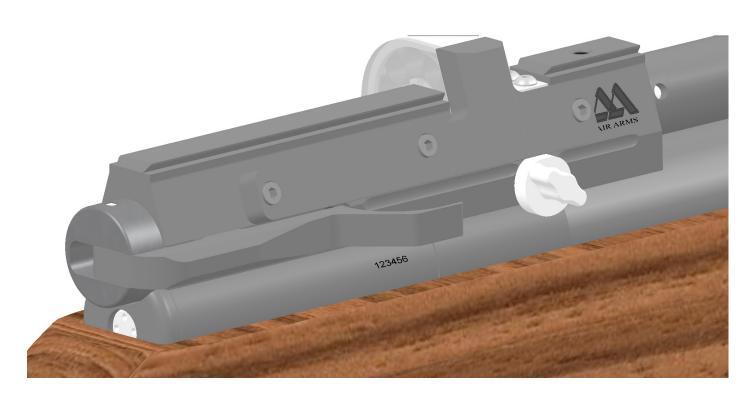
Gun Security

It is important to make sure that your gun is always kept in a safe and secure fashion when not in use.

For rifles purchased in the UK and that are NOT FAC rated (high power) a free gun lock and mounting eyes are supplied. Please follow the simple fixing instructions and keep our sport safe.

Note: If there is no gun lock in the box please contact the dealer you purchased the rifle from.





Safety First

- Always treat your air rifle or pistol as if loaded. Never assume it is clear. CHECK.
- When first picking an air rifle or pistol up, check to make sure it is not cocked or loaded.
- Never leave your rifle or pistol cocked or loaded.
- Never leave a cocked or loaded rifle or pistol unattended.
- Always point your rifle or pistol in a safe direction. Never point the gun at anyone.
- Always know the back drop to your shooting. Make sure you know where your pellets are going.
- Be aware of ricochets.
- Always conduct yourself in a sports-man like manner.

Be aware that your actions will be under the scrutiny of other members of the public who may not share your enthusiasm for air gun shooting. Bad practises promote bad publicity. Do not jeopardise your future enjoyment by misusing this rifle.

Contents Of The Box

- 1 x S510F Rifle
- 1 x Manual
- 1 x Tool kit containing. 1 x 1.5 mm allen key
 - 1 x 2.5 mm allen key
 - 1 x S475 Filling adaptor

Important Information

WARNING! - UNAUTHORISED DISASSEMBLY OF THIS RIFLE WILL INVALIDATE THE MANUFACTURERS WARRANTY. THIS INCLUDES ANY ANTI-TAMPER DEVICES FITTED.

Before leaving the factory this rifle was Q.A. inspected and test fired using Air Arms pellets to check operation and final adjustment.

It was dispatched in a sealed purpose designed box. Air Arms may not be responsible for any damage to the contents or missing items if the box is not original, if it is damaged or the seals are not intact.

Air Arms cannot be held responsible for damage or missing items due to transit damage, mishandling or being tampered with after leaving the factory.

If this rifle is not received in the original box with the seals intact, please examine carefully for any damage, missing tools or documentation.

In the first instance any problems or complaints regarding this product should be referred to the supplier.

The air cylinder is a highly pressurised unit that must not be modified in any way. Serious personal injury may result if this, and the advice below is not followed.

Important Information (Continued)

Do not pressurise the cylinder if there are any surface abrasions or dents. Contact Air Arms for advice.

Do not store the rifle in places with, or near sources of high temperature such as fires or boilers.

Air Arms recommend using a dry pack filter kit on any hand pumps used to fill our air rifles.

If accessories not manufactured by Air Arms are used on this rifle, Air Arms can not be held responsible for any loss of performance or damage to your rifle. Contact your supplier or Air Arms for any advice on this matter.

Do not store this rifle in a damp place such as garden shed or garage.

Do not store this rifle in a plastic or PVC gun bag without first applying a surface corrosion inhibitor.

Always ensure the loading bolt is fully closed before firing.

Do not attempt to dismantle when pressurised.

Do not pressurize beyond the stated filling pressure (see filling instruction section). Damage caused by such action is not covered by the manufacturers warranty.

Only use clean, filtered and dry compressed air. Never use any other gas, particularly industrial or welding gases such as oxygen, carbon dioxide, acetylene, hydrogen, argon, etc.

If compressed air is being used other than from a diving shop, the inside of the cylinder should be inspected for corrosion at least annually. If in doubt contact Air Arms for advice.

In any event the cylinder should be inspected every two years. Air Arms can provide this service at a reasonable cost.

To maintain this rifle in good working order it should be serviced annually by a competent gunsmith, your supplier may be able to provide this service or contact Air Arms.

A reasonable amount of advice will be provided to enable the end user to service their own rifle, however this is at the discretion of Air Arms and may not be given in all cases.

The velocity of this rifle has been set using Air Arms Field pellets. If any other make or type of pellet is to be used the rifle must be re-tested, to ensure the muzzle energy is within the limits determined by current legislation.

Due to the nature of hand pumps and their relative inefficiency in removing moisture from the compressed air, the chances of corrosion damage to the cylinder and other internal components are increased. Therefore the rifle should be regularly serviced and/or checked for any signs of damage by a competent gunsmith.

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CHECKING VELOCITY

- 1. Use a reliable chronograph to check velocity, (the formula below requires the reading to be in feet per second FPS)
- 2. Use fine measurement scales to weigh the pellet, If scales are unavailable the pellet weight may be stated on the pellet container lid or contact the supplier. (The formula requires the weight to be in grains). To convert from grams to grains multiply by 15.432, i.e. 0.69 grams x 15.432 = 10.65 grains.
- 3. To find the muzzle energy in ft/lbs use the formula (FPSxFPSxGrains)/450240, i.e. (700x700x10.65) = 5218500 divide by 450240 = 11.59.

CURRENT LEGISLATION LIMITS NON-FAC HOLDERS, IN THE UK, TO AIR RIFLES WITH A MAXIMUM OF 12ft/lbs MUZZLE ENERGY.

WARNING! IT IS A VERY SERIOUS OFFENCE TO BE IN POSSESSION OF AN AIR RIFLE THAT YOU ARE NOT CERTIFICATED FOR. CONVICTION CAN RESULT IN CONFISCATION OF YOUR RIFLE, A HEAVY FINE OR IMPRISONMENT, EVEN A COMBINATION OF ALL THREE.

***** LIMITED LIABILITY WARRANTY ***** UK Customers only.

This product is warranted to the retail customer for 3 years from date of purchase against defects in materials and workmanship and is not transferable to any subsequent owner. Proof of purchase is required to receive warranty repairs, retain your purchase invoice and complete the warranty registration online as soon as possible after purchase. The warranty details must show the dealer/supplier name and address and date of purchase.

To safeguard your warranty, please ensure regular servicing is carried out as recommended.

What is covered

Replacement parts & labour on a 'back to base' basis, return transportation to the consumer (mainland UK only).

What is not covered

Transportation from the consumer to Air Arms.

Damage caused by misuse, abuse, lack of routine maintenance, transit damage between the dealer/supplier and the consumer or unauthorized disassembly.

Parts subject to normal wear and tear.

Any other consequential cost incurred by the consumer.

Return transportation to consumers outside mainland UK.

No warranty is implied as to the fitness for any particular purpose.

General Maintenance & Lubrication

Fixings

Regularly check the tightness of all fixings. However do not be tempted to over tighten as some parts are made from aluminium and stripped threads may result. Stripped threads are not covered by the manufacturers warranty.

Barrel

For ultimate accuracy, clean and re-lube the barrel frequently. It is difficult to advise how often is best for every circumstance, but every 250 shots is not too often if the desire is to keep the barrel in the best possible condition.

The correct materials are very important. Air arms only use products made by napier. Listed below are the napier products and a more generally available alternative. If possible use napier for the best results.

CLEANER: 'NAPIER GUN CLEANER', ALTERNATIVELY WHITE SPIRIT.

OIL: 'NAPIER GUN OIL', ALTERNATIVELY '3 IN 1' OIL.

PULL-THROUGH PAD: 'NAPIER RIFLE CLEAN', ALTERNATIVELY SOFT COTTON CLOTH.

PULL-THROUGH LINE: 'NAPIER PULL THROUGH KIT', ALTERNATIVELY 20lb FISHING LINE.

As a rule cleaners and oils intended for shotguns and small/full bore weapons are not suitable.

- 1. Cut a piece of line three times the length of your barrel, fold in half and tie ends together. Remove silencer if fitted. Open loading bolt.
- 2. Feed un-knotted end down barrel from the muzzle end until folded end protrudes about 50 mm.
- 3. Cut a 100 mm length of 'rifle clean' or 100 x 50 mm piece of cloth and pass it between the protruding loop. Spray the pad with 'gun cleaner' or white spirit, turn the rifle upside down and pull the line back through the barrel slowly.
- 4. Repeat steps 2&3 until the pad is clean.
- 5. Repeat steps 2&3 once more without any cleaner on the pad to dry the barrel.
- 6. Repeat steps 2&3 once more with the pad sprayed with 'gun oil' or 3 in 1 oil.

<u>Important</u> The reason for turning the rifle upside down is to prevent excess cleaner/oil from passing down the transfer port into the firing valve chamber.

Lubrication

Lubrication of the internal mechanism is not covered in this handbook. This is best performed by a competent gunsmith or the factory and in any case should not be required until the annual service. Apply a small dab of grease or oil, on the two pivot points shown in the diagram, and work -in by moving the bolt forwards and backwards. Wipe off excessive grease. Preferred grease is 'napier g95 gun grease'. On return from every shooting session, wipe all over the exterior with an oily rag to preserve the surface finish during storage.



A small drop of oil should be applied to the magazine O ring to keep it moist, and increase its life span.

Operating Instructions

Cocking

Hold securely in one hand and with the other pull the cocking lever out and to the rear. At the end of the stroke the magazine will index and present a new chamber, also the trigger mechanism will engage. This can be determined by the trigger blade 'kicking' forward at the end of the cocking stroke.

The effect required to cock the gun is quite low so minimal force should be used.

Note! It is very important that the cocking lever is pulled back to the correct position. In one positive motion. The magazine indexes to

and it is possible for a partial index if the lever is not pulled back fully.

the next pellet position as the bolt is retracted

If you find the mechanism has not cocked completely but the magazine has indexed, Recock but before closing the bolt, remove the magazine and manually index it back to the empty chamber. Replace the magazine and fire as normal. If this procedure is not followed it is likely that you will load a second pellet into the barrel. Push the lever back to the forward position. The rifle is now cocked and loaded, treat with caution.



Mounting/demounting the Magazine & Pellets

Demounting

Fully cock the rifle, grip the magazine as shown in the first picture and slide out of the bolt housing without lifting. Do not attempt to lift vertically as damage to the indexing spring will result.

Mounting





Fully cock the rifle, grip the magazine as in the second picture and slide into the bolt housing applying downward pressure with the fore finger to keep the base of the magazine against the bottom of the slot in the bolt housing. Take care not to damage the indexing spring.

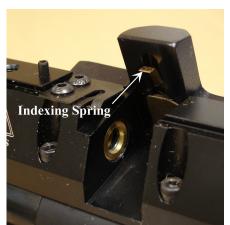
Loading the pellets

Hold the magazine and drop a pellet into the chamber see below. Manually index to the next empty chamber as in fig.4 and repeat until the magazine is full.

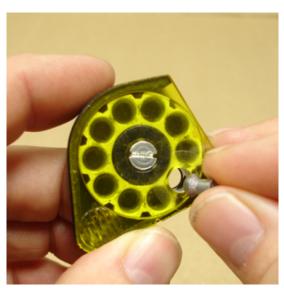
Be very careful not to damage the indexing spring when demounting or mounting the magazine follow the instructions carefully.

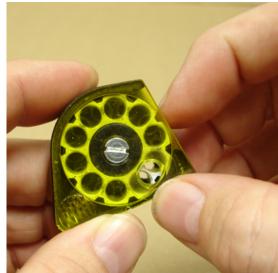
Warning. The rifle should only be fired when the magazine is fitted in the breech or damage to the seal carrier may occur.

A small drop of oil should be applied to the



magazine O ring to keep it moist, and increase its life span.





Trigger Adjustments

The S500 & S510 models all have the same trigger mechanism. It is a two stage unit with adjustment to both stages plus a weight of pull adjustment. It is easy to upset the balance between the two stages and make the trigger inoperable if incorrectly adjusted.

If you have no experience of adjusting two stage triggers seek guidance or leave the trigger as set by the factory.

Note! Incorrectly adjusted trigger mechanisms are not covered by the manufacturers warranty. It is not possible to test this rifle with an incorrectly adjusted trigger, therefore all triggers leave the factory with correct adjustment.

WARNING! Please note that it is possible to stop the safety button working with incorrect trigger adjustment.

AN INCORRECTLY ADJUSTED TRIGGER CAN MAKE THE RIFLE UNSAFE TO HANDLE.

Description Of Operation

The S500 & S410 rifles have a true two stage trigger mechanism. This means that as the trigger is pulled the bottom sear gradually disengages with the top sear until the two disengage completely and the rifle goes off. If the pressure on the trigger is released at any point before full disengagement, the bottom sear will automatically return back to full engagement. This type of trigger allows very fine but safe operation because it is the release of the 2nd stage that actually makes the rifle fire. This arrangement is vastly superior to pseudo two stage triggers where the first stage is just a pivoting trigger blade that does not move sears. The down side is that they are more difficult to adjust correctly.

Adjustment

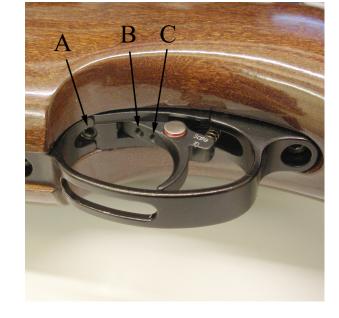
There are three adjuster screws, a-b-c.

The weight of pull adjuster (a) is located in the front of the trigger guard. Clockwise rotation increases pull weight. If adjusted too far the spring will become coil-bound and prevent trigger operation.

The second stage adjuster (b) is the rear screw located in the trigger blade. This screw determines the exact point that the 2nd stage starts. If the 1st stage screw is incorrectly

adjusted this screw may not have any effect.

The first stage adjuster (c) is the front screw located in the trigger blade. This screw determines the length of travel before the 2nd stage starts. Clockwise adjustment reduces the first stage travel.



This rifle is fitted with a manual safety button located in the trigger blade.

To make the rifle safe the button must be pressed until it is flush with the side of the trigger blade.

Please note that it is possible to stop the safety button working with incorrect trigger adjustment.

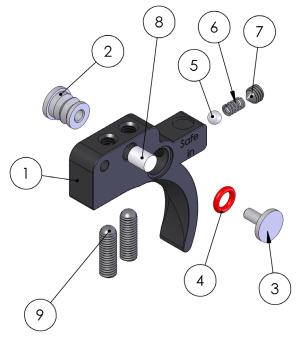


With the button pressed in the rifle is safe.



With the button out the rifle is now ready to fire.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	S420S-2	TRIGGER BLADE - BLACK ANODIZED	1
1	S420GS-2	TRIGGER BLADE - GOLD PLATED	7 1
2	S521-2A	SAFETY BUTTON - PART ONE	1
3	S521-2B	SAFETY BUTTON - PART TWO	1
4	S526	SAFETY BUTTON O RING	1
5	S523	BALL BEARING	1
6	S522	SAFETY BUTTON SPRING	1
7	S524	SCREW	1
8	TX432	ADJUSTER SCREW LOCKING PAD	1
9	S421	SCREW	2



Power adjuster

The S510/500 extra is fitted with a power adjuster on the side of the rifle.

This can be used to adjust the power at any time by just turning anti clockwise to increase and clockwise to decrease the power. Adjusting the power between shots will not harm the rifle.





On the left hand side of the rifle is a indicator to help select your most common power settings + =

High. - = Low. The marks do not indicate a particular power as this would change depending on the pellets used. The engraving maybe marked the other way round to the image below. This is normal and for manufacturing purposes.



Filling Instructions

NOTE! ONLY USE CLEAN, DRY AND FILTERED COMPRESSED AIR, PREFERABLY FROM A DIVING SHOP.

OVER PRESSURIZATION MAY DAMAGE THE CYLINDER BEYOND REPAIR.

First the female part of the filling kit (this was supplied with the rifle) must be fitted to

your filling equipment. The female part (S475) has a 1/8th BSP male thread that screws directly into the hose of your pump or bottle. Next remove the dust cover from the end of your rifle.

This is achieved by unscrewing the cover in an anti-clockwise direction.







Once the connector is exposed the female part of the filling kit can be place on the male and press all the way on making sure that the 'O' rings on the male part are covered.

It is a wise precaution to hold the female part of the connector, during the filling procedure, as shown in the pictures below. This will ensure the female adaptor is located completely over the male part and prevent any accidental dislodging of the connector before you start to refill the cylinder.

Using hand pumps

The procedure for using hand pumps is the same as for bottle. It is more important to turn the female on the gun to lock it in place.

When using the pump it must be remembered that the first few pump are filling the hose and NOT the gun. When the pressure in the hose equalizes to that in the gun, the gun will start to fill.

It can take some effort to fill the gun using a pump and we recommend using the pump to top up instead of filling from empty.

With the female in place the gun can now be filled.

If the rifle is empty the mechanism will need to be cocked to allow the firing valve to close. If the rifle is not cocked when the bottle is opened or the pump used, the air will past the valve and exhaust through the barrel.

Check that the bleed valve on the filling equipment is closed (turn clockwise to close) then slowly open the main valve on bottle or start using the pump. The pressure in the hose will equalise and then the rifle will start to fill.

If you are filling your rifle from empty there may be some air exhausted through the barrel until the air pressure is sufficient to over come the firing valve spring (S306) this will happen at approximately 50 bar

(750psi).

The filling pressure of the S500 is 200 bar (2900psi). Filling to a higher pressure will not increase either power or number of shots. Over filling will lower the power and may cause irreparable damage to the cylinder.

Once the filling pressure has been reached, close the valve on the bottle or stop pumping, open the bleed valve on the filling kit (to vent the hose, if you do not vent the hose you will not be able to remove the female from the rifle). Now the female connector can be removed from the rifle and end cap (S483) can be replaced over the male connector ensuring not to over-tighten.

The S500 range of rifles are fitted with a pressure indicator mounted on the underside of the rifle just in front of the stock screw. This provides the user with a visual check on the amount of air remaining in the cylinder this indicator should not be used during the filling process as the needle reaction speed has been slowed to prevent damage whilst filling. After filling the needle can take several seconds to synchronize with the air in the cylinder.



The picture below shows a guns with just over 150 bar of pressure. Although every gun is slightly different the recommended refill pressure for the S500 is between 100 and 110 bar. Always use the gauge on the filling kit.

NOTE: On the front end of the cylinder is an engraved warning reading....

READ MANUAL. MFP 200bar. MSP 200bar. DOM **/**/** **. INSPECT BI-ANNUALLY.

MFP = Maximum Filling Pressure. The pressure is stated.

MSP = Maximum Safe Pressure. The pressure is stated.

DOM = Date of Manufacture. The date is stated.

Warning Note Concerning 300 Bar Bottles.

WITH THE ADVENT OF THE 300 BAR BOTTLE IT SHOULD BE NOTED THAT CARE HAS TO BE TAKEN WHEN FILLING YOUR RIFLE. THE FILLING PROCEDURE DESCRIBED IN THIS MANUAL MUST BE FOLLOWED TO AVOIDED DAMAGE TO THE RIFLE, PARTICULARLY THE SLOW OPENING OF THE VALVE ON THE BOTTLE. OPENING THE VALVE QUICKLY WILL ALLOW UP TO 300 BAR OF PRESSURE INTO THE CYLINDER AT ONCE, THIS COULD CAUSE SERIOUS PERSONAL INJURY OR IRREPARABLE DAMAGE TO THE CYLINDER.

Removing The Stock

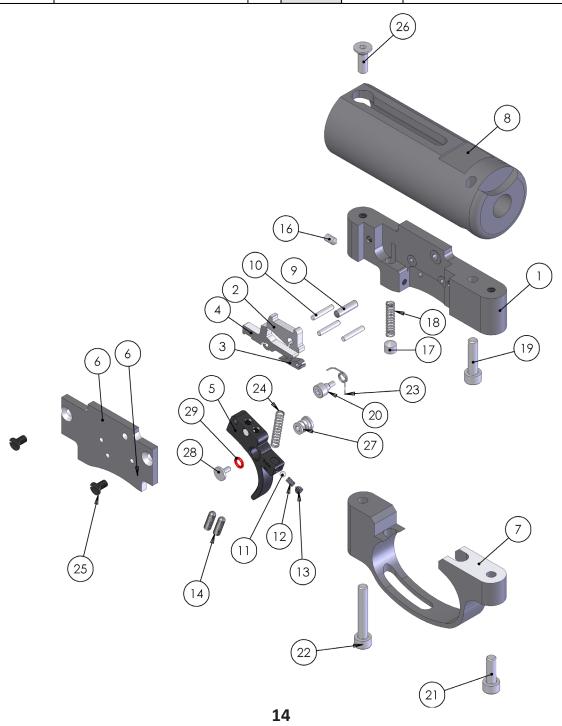
It is good practise to remove the action from the stock from time to time to clean and inspect the underside of the action. This is particularly important if the rifle has been used in wet conditions.

The stock is held to the action using a single screw on the underside between the trigger guard and gauge. Using a 5mm allen key remove the screw and the action will lift free of the stock.

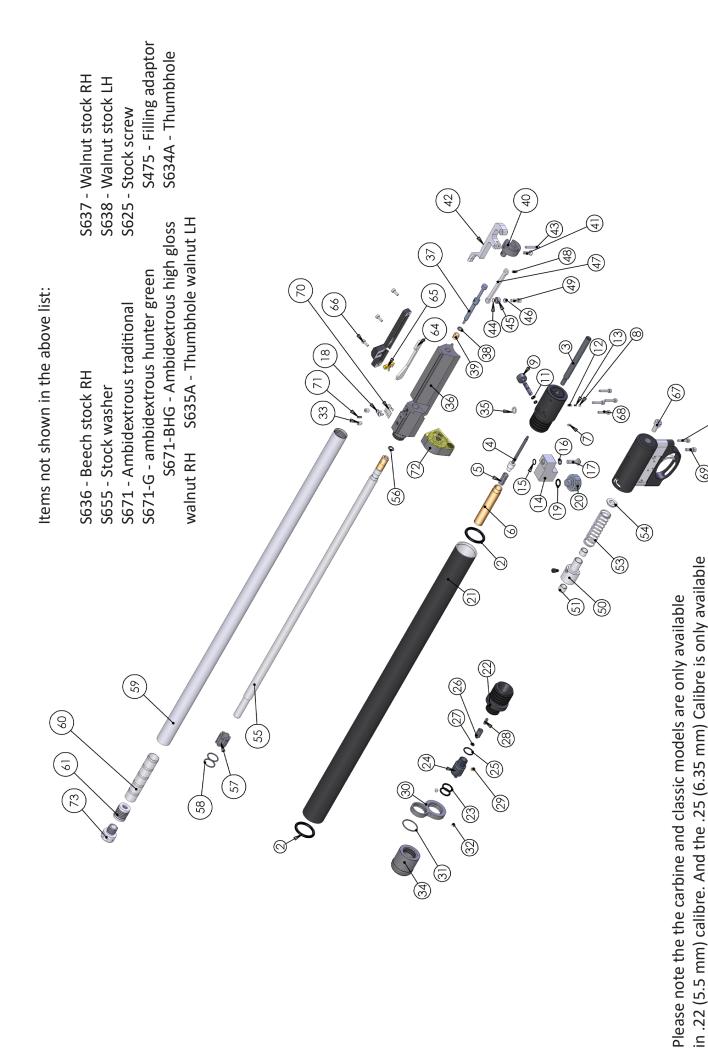
When refitting care must be taken not to over tighten the screw 'hand tight' will be enough to hold the action. Over tightening may force the screw into the wood.

Exploded Diagrams

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	S313	CHASSIS	1	15	TX432	ADJUSTER SCREW LOCKING PAD	1
2	S320-2	TOP SEAR	1	16	RN191	SCREW	1
3	S321-2	BOTTOM SEAR	1	17	TX381	SCREW	1
4	S325-2	MIDDLE SEAR	1	18	S319	FILLING VALVE SPRING	1
5	S420S-2	TRIGGER BLADE - ANODIZED	1	19	TX236	SCREW	1
5	S420GS-2	TRIGGER BLADE - GOLD PLATED	1	20	S496	SCREW	1
6	S318	COVER PLATE	1	21	TX460	SCREW	1
7	S314	TRIGGER GUARD	1	22	S316	SCREW	1
8	S310-SL	STRIKER BODY	1	23	S495	TOP SEAR SPRING	1
9	TX398	PIN	1	24	S311	TRIGGER LOAD SPRING	1
10	S326	PIN	3	25	RN106	SCREW	2
11	S523	BALL BEARING	1	26	S322	SCREW	1
12	S522	SAFETY BUTTON SPRING	1	27	S521-2A	SAFETY BUTTON - PART ONE	1
13	S524	SCREW	1	28	S521-2B	SAFETY BUTTON - PART TWO	1
14	S421	SCREW	2	29	S526	SAFETY BUTTON O RING	1



Maria								
2 SASTES-SI FIRMAN VANCE SONY HOT-STOELLANDR 1 42 \$13.0 3 SASTES-SI FIRMAN VANCE SASTABLY 1 42 \$13.2 4 SASTES STRUKER ROD 1 42 \$12.2 5 SASTES FIRMAN VANCE ASSEMBLY 1 43 \$12.2 6 SASTES FIRMAN VANCE ASSEMBLY 1 42 \$12.2 9 SASTES MALL SASTES 1 42 \$12.2 10 SASTES MALL SASTES 1 42 \$12.2 11 SASTES MARCHAR ADMINISTRANDOR 1 42 \$12.2 11 SASTES MALLANDOR SARRADOR 1 42 \$12.2 12 SASTES MALLANDOR SARRADOR 1 42 \$12.2 13 SASTES MALLANDOR SARRADOR 1 42 \$12.2 14 SASTES MALLANDOR SARRADOR 1 42 \$12.2 15 SASTES MALLAND	ITEM NO.	PART NUMBER		QTY.	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2 NR234 NR234 NR234 NR234 NR234 NR234 NR234 NR234 NR234 NR235 SS200 43 SS221 SS21	1	S507E - SL	BODY (HP)	1	40	\$130	COCKING ARM PIVOT BLOCK	1
3 34.90 FIRMER RADD 1 42 SIL75 5 5300H FIRMEN VALVE ASSEMBLY 1 43 E144 6 5300H FIRMEN VALVE ASSEMBLY 1 44 SS-11 7 R121 SS-24 SS-21 SS-21 8 S.524 MAR BAR SS-21 10 SS-22 SS-22 SS-22 11 SS-22 SS-22 SS-22 12 SS-22 SS-22 SS-22 13 SS-22 SS-22 SS-22 14 SS-22 SS-22 SS-22 15 SS-22 SS-22 SS-22 16 SS-22 SS-22 SS-22 <	2	RN234	BS213 O RING	2	41	5322	SCREW	1
5 330H FIRNIC AVIVE ASSEMBLY 1 44 554.1 6 530H FIRNIC AVIVE ASSEMBLY 1 44 554.1 7 530H FIRNIC AVIVE ASSEMBLY 1 46 554.1 8 532H FIRNIC AVIVE ASSEMBLY 1 46 554.1 9 5583 POWER ADJUSTER KNOB 1 47 554.2 10 5862 POWER ADJUSTER KNOB 1 47 554.2 11 5513 POWER ADJUSTER KNOB 1 47 554.2 12 5524 POWER ADJUSTER KNOB 1 47 559.6 14 5513 POWER ADJUSTER KNOB 1 57 559.6 14 5512 POWER ADJUSTER KNOB 1 57 559.6 14 5512 SCAPA BOWER ADJUSTER KNOB 1 57 559.6 15 SSTAN SCAPA BOWER ADJUSTER KNOB 1 57 550.6 16 KANALE CONVICTOR RNOB	3	S340	STRIKER ROD	1	42	S125	COCKING ARM	1
6 5 3306 IRINDIC ANALYE SPINNO 1 44 545-11 7 100 51504 HACTOOL ASSEMBLY 1 45 554-1 8 5124 MISTA 4 515-6 9 5504 SCAR 1 42 516-6 10 51502 POWER AND ASTA AND A	4	S370H	FIRING VALVE ASSEMBLY	1	43	E144	NId	1
6 SSBOH KAC POL ASSEMBLY 1 45 SSS-4 8 SSD44 KAC POL ASSEMBLY 1 46 SSS-4 9 SSB04 POWER ADULTSTREAMOR 1 47 SIS-6 10 SSB03 POWER ADULTSTREAMOR 1 49 SIS-6 11 SSB13 POWER ADULTSTREAMOR 1 49 SIS-6 11 SSB13 POWER ADULT ANTI-TAMPRER 1 51 SIS-6 13 SSB13 SWETTY BUTTOUS SPRING 1 52 SIS-6 14 SSB00AT POWER ADULT ANTI-TAMPRER 1 52 SIS-6 15 SSB00AT SWETTY BUTTOUS SPRING 1 54 SIS-6 16 SSB0AT SWETTY BUTTOUS SPRING 1 54 SIS-6 17 TATIS OF SPRING 1 54 SIS-6 SIS-6 18 RANJES SWETTY SPRING 1 54 SIS-6 SIS-6 19 SSB0AT SWETTY SPRING	2	2306	FIRING VALVE SPRING	1	44	S541-1	BEARING SHIM	1
8 SIRPLE SIRPLE 1 46 SIRPLE 9 5503 SOME DOWER ADJUSTIE KROB 1 47 SCEGA 11 5502 SASCA DOWER ADJUSTIE KROB 1 48 EL27 11 5502 SASCA SASCA SASCA SASCA SASCA 13 SASTA SASCA SASCA SASCA 1 52 SASCA 13 SASTA SASCA SASCA SASCA SASCA 1 52 SASCA 14 SAGAAT SASCA SASCA SASCA SASCA SASCA 1 52 SASCA SASC	9	K360H	FAC POT ASSEMBLY	1	45	S541	BEARING	1
8 Si224 MONTER AUDUSTER KROB 1 47 S164 10 SSG2 COWER DUNTER RROB 1 48 E172 10 SSG2 2.5x8 DOWER PIN 1 51 SSZDE 11 SS13 POWER AUJO RING 1 51 SSZDE 11 SS13 SAZDE SSZDE SSZDE 14 SAZDAT BOWINT ANTI-TAMPER 1 52 SSZDE 15 SSZDA SAMUCE MOUNT ANTI-TAMPER 1 52 SSZDE 15 SAZDAT SAMUCE MOUNT ANTI-TAMPER 1 53 SSZDE 17 JATALE SAMUCE MOUNT ANTI-TAMPER 1 53 SSZDE 17 JATALE SAMUCE MOUNT ANTI-TAMPER 1 53 SSZDE 18 RANTAS SAMUCE MOUNT ANTI-TAMPER 1 53 SSZDE 18 RANTAS SAMUCE MOUNT ANTI-TAMPER 1 53 SSZDE 18 RANTAS SAMUCE MOUNT ANTI-TAMPER 1 <	7	RN191	SCREW	1	46	S542	SIDE LEVER BUSH - FAC	1
9 9508B POWER ADUNSTR RVOB 1 448 ELTZ 11 5552 2580 DOWLE INI 1 449 53261-81 12 5552 2500-1 50 5500-1 13 5527 PINA 2 53 5350-1 13 5527 PINA AMELY BUTTON SPRING 1 2 53 5350-1 14 5527 GALGE MOUNT ANTI-TAMPIER 1 25 5350-1 530-1 15 5257 GALGE MOUNT ANTI-TAMPIER 1 5 5350-1 530-1 16 5556 5350 AMELY BUTTON SPRING 1 5 530-1 500-1 17 17416 50 530-1 333-1 400-1 530-1 500-1 <td>∞</td> <td>S524</td> <td>M3×4</td> <td>1</td> <td>47</td> <td>S264</td> <td>COCKING LINK</td> <td>1</td>	∞	S524	M3×4	1	47	S264	COCKING LINK	1
10 SSEC 2.68 DOWER DOWER INN 1 49 SISSEN-FILL 12 SS19 POWER DO ONE RADIO RING 2 20 SS20E 13 SS13 POWER DOLO RING 1 S1 SS20E 14 SS23 SASTA POWER DOLO RING 1 S2 SS20E 15 SS23 SASTA POWER MOUNT ANT-TAMPER 1 S2 SS20E 16 SS24 GAUGE NO SS20E SS20E SS20E 17 TATA SS26 SS20E SS20E SS20E SS20E 18 RN139 SCREW 1 SS20E SS20E 20 SS25 SS20E SS20E SS20E 21 RATISH SCREW 1 SS20E SS20E 22 SS35 RATICAL CALINDER 1 SS20E SS20E 23 SS474 MALE CONNECTOR 1 SS SS20E 24 SA72 MALE CONNECTOR 1<	6	82508	POWER ADJUSTER KNOB	1	48	E127	3x7.8 Roller	1
11 SS159 POWER ADJO RING 2 SS20E 13 SS159 POWER ADJO RING 1 S1 SS20E 13 SS237 POWER ADJO RING 1 S1 SS20E 14 SS40AT GALGE MOLNAT ANTI-TAMPRER 1 S2 SS3BH 15 SA35 BOOR RADD ADD SAD SS3BH 16 SS35 BOOR RADD ADD ADD SS3BH 18 RADJS GREW ADD ADD SS3BH SS3BH 19 RADJS RADD RADD ADD SS3BH SS3BH 20 SEGAS RADD RADD ADD ADD SSBBB SSBBB 21 RADJS RADD RADD RADD RADD RADD RADD 22 SADA RADD RADD RADD RADD RADD RADD 23 SADA RADD RADD RADD RADD RADD <td>10</td> <td>S562</td> <td>2.5x8 DOWEL PIN</td> <td>1</td> <td>49</td> <td>S355H-SL</td> <td>M4x16</td> <td>1</td>	10	S562	2.5x8 DOWEL PIN	1	49	S355H-SL	M4x16	1
12 SS17 PIN ST20-1 13 SS23 SAGAT PIN ST20-1 14 S640AT GALOGE MOUNT ANT-TAMPER 1 ST20-1 15 S427 BOLD OR ING TAT ST33H 16 S542 BOLD OR ING AT ST3H ST33H 16 S542 BOLD OR ING AT ST3H ST33H 17 I I416 S542 ST3H ST3H 18 RIVID3 BOLD OR ING AT ST3H ST3H 19 RIVID3 SCREW 1 S403-BO 19 RIVID3 SCREW 1 S403-BO 19 RIVID3 SCREW 1 S403-BO 10 S354 RIVID4 SCREW 1 S403-BO 20 S454 RIVID4 MALE CONNECTOR RUNG 1 S6 S538-BO 21 S454 MALE CONNECTOR RUNG 1 S6 S538-BO 22 S472 MALE CONNECTOR RUNG	11	S519	POWER ADJ O RING	2	20	S520E	STRIKER	1
131 55523 SAFETY BUTTON SPRING 1 52 S156H 15 54004T GALOGE MOUTTANTI-TAMPER 1 53 S130H 15 5427 GALO FARM 1 54 S130H 16 1536 GALO FARM 1 54 S130H 17 1536 GALO FARM 1 54 S130H 18 RN139 SCREW 2 5403A-BD 20 S645 MINIOR GALUER 1 56 5403B-BD 20 S645 MINIOR GALUER 1 56 5403B-BD 20 S645 MINIOR GALOR 1 56 5403B-BD 20 S645 MINIOR GALOR 1 56 5403B-BD 21 S645 MINIOR GALOR 1 56 5403B-BD 22 S491 MINIOR CANAVE 1 56 5600H-SI 23 S472 MALE CONNECTOR 1 60 5724G 24	12	S517	NIA	1	51	S520-1	визн	2
14 SEGONT GAUGE MOUNT ANTI-TAMPER 1 53 3331H 15 5427 GAUGE MOUNT ANTI-TAMPER 1 54 5430A-BO 16 6536 GAZA BAZO GALL 34 5433A-BO 17 71416 STARW 2 2 5403B-BO 18 RN139 SCREW 1 5403B-BO 20 SAGA INDICATOR AUGE 1 5403B-BO 21 RN139 SCREW 1 5403B-BO 22 SAGA INDICATOR AUGE 1 56 5403B-BO 23 SATA RINDICATOR AUGE 1 56 5538 24 SATA MALE CONINECTOR RAUGE 1 56 5538 25 SATA MALE CONINECTOR RAUGE 1 56 5600-4 25 SATA MALE CONINECTOR RAUGE 1 56 5600-4 26 SATA MALE CONINCTOR RAUGE 1 56 5600-4 27	13	S523	SAFETY BUTTON SPRING	1	52	Х356Н	STRIKER SCREW	1
15 5427 6x10 RING 1 \$4 5330H 16 5556 5500H 5000R 1 5403ABO 18 RA136 SCREW 1 5403ABO 5000AB 19 RA136 SCREW 2 5403ABO 5403ABO 20 S645 RA1219 RA1219 8000AB 5403ABO 20 S645 RA1229 RA14 RALE CAVILAGE 1 56 5403AB 21 S432 RA12 RALE CAVILAGE 1 56 543B 5600A 22 S434 MARE CONNECTOR ORING 2 2 5600A-S 5600A-S 23 S474 MARE CONNECTOR ORING 1 56 5600A-S 5600A-S 24 S473 HALL CONNECTOR ORING 1 60 5200A-S 5600A-S 25 S434 MARE CONNECTOR ORING 1 60 5213A 5600A-S 26 S434 RALLING VALVE RANA 1	14	S640AT	GAUGE MOUNT ANTI-TAMPER	1	53	S331H	MAIN SPRING	1
16 5536 85008 1 5003A-BO 18 RN133 SCREW 2 5003B-BO 19 RN219-9 SCREW 1 5500B-BO 19 RN219-9 SCREW 1 5600B-BO 20 S645 INDICATOR GAUGE 1 56 503B-BO 21 S435 RIEL CVINIDER 1 56 533B 22 S491 RIEL CVINIDER 2 57 5600-3 23 S472 MALE CONICTOR RING 2 55 533B 24 S472 MALE CONICTOR RING 1 56 5600-4 25 S491 MALE CONICTOR RING 1 56 5600-4 26 S472 MALE CONICTOR RING 1 56 5600-4 27 S484 MALE CONICTOR RING 1 60 522-dG 28 S491-St FRONT CLAMP - FAC SI 1 61 5500-4-SI 29 S530H-SI ROLL SAR	15	5427	6x1 O RING	1	54	S530Н	REAR GUIDE	1
17 I/1416 SCREW 1 SGREW 1 SGREW 1 SGREW 1 SGREW 1 SGREW 1 SGREW SGREW 1 SGREW SGREW<	16	S536	BS008	1		S403A-BO	BARREL .22 - RIFLE	
18 RN 193 SCREW 2 55 5403F-BO 19 RNZ19-9 BS CALO RINGE 1 5403G-BO 5403G-BO 20 5445 HNDLACTOR GAUGE 1 56 5401-BO 21 5335L RELE CYLINDER 1 56 5338 22 5491 MALE CONNECTOR OR RING 2 57 5600-3 23 5472 MALE CONNECTOR OR RING 2 57 5600-4 24 5472 MALE CONNECTOR RING 2 57 5600-4 25 5494 MALE CONNECTOR RING 2 50 5600-4 25 5494 MALE CONNECTOR 1 58 5600-4 26 5473 MALE CONNECTOR 1 56 5600-4 27 5484 FILLING VALVE 1 60 133 28 5319 MALE CONNECTOR 1 60 133 28 547 MALE CONNECTOR 1 60 14000C-51	17	JT416	SCREW	1		S403B-BO	BARREL .177 - RIFLE	
19 RNJ19-9 BK 011 O RING 1 Sk03c-BO 20 564-5 INDICATOR GAUGE 1 56 5401.BO 21 564-5 INDICATOR GAUGE 1 56 523.B 21 RA33L RILLING WALVE BODY 1 56 533.B 22 S491 MALE CONNECTOR RING 1 57 560-3 23 S473 MALE CONNECTOR RING 1 58 5600-4 24 S473 MALE CONNECTOR RING 1 58 5600-4 25 S494 1.21.5 O RING 70 SHURE 1 58 5600-4 26 S473 FILLING VALVE 1 60 PS24G 27 S471 SINTERED FILER 1 60 PS24G 28 S430+SL ROWICKLORNECTOR 1 60 PS24G 30 S380h-SL ROWICKLORNECTOR 1 61 S500 31 KASAB ROWICKLORNECTOR 1 62 S500	18		SCREW	2	55	S403F-BO	BARREL .22 - CARBINE	Т
S455 INDICATOR GAUGE 1 \$4011-BO RN235 RIFLE CVILIOER 1 56 \$54011-BO RN235 CARBINE CVILIOER 1 56 \$5401 \$431 CARBINE CVILIORE 1 56 \$5402 \$472 MALE CONNECTOR 1 56 \$5604-S1 \$472 MALE CONNECTOR 1 56 \$5604-S1 \$472 MALE CONNECTOR 1 56 \$5604-S1 \$472 SARA ILLING YALVE 1 56004-S1 \$473 FILLING YALVE 1 60 PS224G \$327 FILLING YALVE 1 60 PS224G \$319 WIGHT OF PULL SPRING 1 60 PS24G \$471 SITURG PILLER 1 60 PS24G \$484H BARREL SUPPORT O RING - FAC 1 64 S560 \$484H SARAW SCREW 2 66 S565 KA383 END CAP 1 67 RN135 <td>19</td> <td></td> <td>BS 011 O RING</td> <td>1</td> <td></td> <td>S403G-BO</td> <td>BARREL .177 - CARBINE</td> <td></td>	19		BS 011 O RING	1		S403G-BO	BARREL .177 - CARBINE	
21 333.L RIFLE CYLINDER Tep 121 FP 121 22 549.L FRAN35 FCARBINE CYLINDER 1 560.3 23 547.4 MALE CONNECTOR ORING 2 57 560.03 24 547.2 MALE CONNECTOR ORING 1 58 560.04 25 548.4 MALE CONNECTOR 1 58 560.04 26 547.2 MALE CONNECTOR 1 58 560.04 26 548.4 MALE CONNECTOR 1 58 560.04 27 532.7 MALE CONNECTOR 1 56 560.04 28 548.4 FILLING VALVE 1 60 PS224G 29 5339 WEIGHT OF PULL SPRING 1 60 PS224G 30 5380H-SL FRONT CLAMP - FAC SL 1 67 S500H-CSL 31 5484H BARREL SUPPORT O RING - FAC SL 1 64 S500H-CSL 32 610H S500H-SL S500H-SL S500H	20	S645	INDICATOR GAUGE	1		S401J-BO	BARREL .25 - RIFLE	
2.4 RNJ255 CARBINE CYLINDER 1 56 5538 2.2 5491 FILLING VAILVE BODY 1 57 5600-4 2.3 5474 MALE CONNECTOR RING 2 57 5600-4 2.4 5472 MALE CONNECTOR 1 58 5600-4 2.5 5484 12x.1.5 ORING TO SHURE 1 58 5600-4SL 2.5 5473 FILLING VALIVE 1 60 F300-KSL 2.8 5339 WEIGHT OF PULL SRING 1 61 5133 2.9 5471 FILLING VALIVE 1 60 F300-KSL 2.9 5471 FRONT CLAMP - FAC SL 1 63 5500 3.1 5380H-SL FRONT CLAMP - FAC SL 1 63 550 3.2 1722ASB SCREW 2 66 5515-A 3.2 172ASB SCREW 1 66 5515-A 3.2 5500+SL SCREW 1 66 551	71	S335L	RIFLE CYLINDER	1		FP121	BAREEL SEAL .177	
22 5491 FILLING VAILVE BODY 1 FP120 23 5474 MALE CONNECTOR GNING 2 58 5600-4 24 5472 MALE CONNECTOR GNING 1 58 5600-4 25 5484 IZX.15 O RING 70 SHURE 1 59 5600H-5L 27 5327 FILLING VALVE 1 60 FS224G 28 5337 FILLING VALVE 1 60 FS224G 28 5337 FILLING VALVE 1 60 FS224G 29 5471 FILLING VALVE 1 60 FS224G 29 5471 FILLING VALVE 1 62 FRIGGER ASSEMBLY 30 5380H-5L FRONT CLAMP - FAC SL 1 62 FRIGGER ASSEMBLY 31 KA483 SCREW 2 66 5560 5560 32 KA483 EKD CAP 1 67 RN135 560 34 KA483 EKD CAP ALT CAPUR BOLT HSE - SIDE	7.7	RN235	CARBINE CYLINDER	т	26	5538	BARREL SEAL .22	Н
23 5474 MAILE CONNECTOR RING 2 57 S600-3 24 S472 MAILE CONNECTOR 1 58 S600-4 25 S442 ILLUR OF ALLE 1 59 S600-45. 26 S473 FILLING VALVE 1 60 PS224G 27 S327 WEIGHT OF PULL SPRING 1 60 PS224G 28 S330+St WEIGHT OF PULL SPRING 1 60 PS224G 29 S380+St INTERDE PLITER 1 61 S500 31 S484H SARREL SUPPORT ORING - FAC SL 1 64 S560 31 S484H SCREW 2 65 S515A 32 TX228 SCREW 2 65 S515A 33 RN113 SCREW 2 66 S56 34 KGDHS SCREW 2 66 S56 35 KGOHS SCREW 2 66 S56 350H-SL		5491	FILLING VALVE BODY	1		FP120	BARREL SEAL .25	
5472 MALE CONNECTOR 1 58 5600-4 5484 12A.15 O RING 70 SHURE 1 59 \$600H-SIL 4733 FILLING VALVE 1 60 \$500H-SIL 5327 FILLING VALVE O RING 1 60 \$500H-SIL 5319 WEIGHT OF PULL SPRING 1 62 \$733G 5471 FRONT CLAMP - FAC SI 1 62 \$750G 5484H BARREL SUPPORT O RING - FAC 1 64 \$550 728 SABH BARREL SUPPORT O RING - FAC 1 64 \$550 RN113 SCREW SCREW \$2 66 \$556 RN113 SCREW SCREW \$1 67 RN135 \$500H-SL HIGH POWER BOLT HSE - SIDE LEVER 1 67 RN135 \$500H-SL J.77 LOADING BOLT STEM - SIDE LEVER 7 \$250S \$540A-SL J.77 LOADING BOLT STEM - SIDE LEVER 1 7 \$255S \$540A-SL J.70 LOADING BOLT STEM - SIDE LEVER 1 7 </td <td></td> <td>5474</td> <td>MALE CONNECTOR O RING</td> <td>2</td> <td>25</td> <td>8-009</td> <td>BARREL TUBE SUPPORT</td> <td>1</td>		5474	MALE CONNECTOR O RING	2	25	8-009	BARREL TUBE SUPPORT	1
5484 12x1.5 O RING 70 SHURE 1 59 5600H-5L 5473 FILLING VALVE 1 60 5600H-5L 5327 FILLING VALVE O RING 1 60 5524G 5327 WEIGHT OF PULL SPRING 1 61 5133 5327 WEIGHT OF PULL SPRING 1 62 178GGR ASSEMBLY 5380H-5L RRONT CLAMP - FAC SL 1 64 5560 5484H BARREL SUPPORT O RING - FAC 1 64 5560 1 X228 SCREW 2 65 5515A RN113 SCREW 2 65 555A K5433 END CAP 1 67 RN135 K5434 HIGH POWER BOLT HSE - SIDE LEVER 2 65 555A 5500H-5L HIGH POWER BOLT STEM - SIDE LEVER 70 5505 5540A-5L LOADING BOLT STEM - SIDE LEVER 70 555A 540C - SL LOADING BOLT DETENT BUFFER. 177 72 555A 550C - SL BOLT HSE BUSH . 177 - SL <td< td=""><td>24</td><td>8472</td><td>MALE CONNECTOR</td><td>1</td><td>58</td><td>8600-4</td><td>BARREL SUPPORT O RING</td><td>2</td></td<>	24	8472	MALE CONNECTOR	1	58	8600-4	BARREL SUPPORT O RING	2
5473 FILLING VALVE O RING 1 50 S600HC-SL 5327 FILLING VALVE O RING 1 60 PS224G 5319 WEGHT OF PULL SPRING 1 61 5133 3491 WEGHT OF PULL SPRING 1 62 TRIGGER ASSEMBLY 5340+SL FRONT CLAMP - FAC SL 1 62 TRIGGER ASSEMBLY 5484H BARREL SUPPORT O RING - FAC SL 1 64 S550 7028 SCREW 2 65 S550 7028 SCREW 2 66 S563 7030 SCREW 2 66 S563 7040 SCREW 1 64 S560 7040 SCREW 2 66 S563 8500+SL SCREW 1 64 S560 8500+SL SAGE SAGE SAGE SAGE 8500+SL 3.77 LOADING BOLT STEM - SIDE LEVER 1 7 TX34 8500-SL 1 1 7 S555	25	5484	12x1.5 O RING 70 SHURE	1	65	Se00H-SL	BARREL TUBE - EXTRA SL	
S337 FILLING VALVE O RING 1 60 PS224G S339 WEIGHT OF PULL SPRING 1 61 5133 S471 SINTERED FILTER 1 62 TRIGGER ASSEMBLY S380H-SL FRONT CLAMP - FAC SL 1 63 5550 S484H BARREL SUPPORT O RING - FAC 1 64 5560 RA3 SCREW 2 65 5515A RA43 SCREW 2 65 555A K5483 END CAP 1 67 RA135 K5483 END CAP 1 67 RA135 S50H-SL HIGH POWER BOLT STEW - SIDE LEVER 1 68 RA102A S540A-SL 1.77 LOADING BOLT STEM - SIDE LEVER 70 S555A S540C - SL 2.2 LOADING BOLT STEM - SIDE LEVER 1 77 TX234 S540C - SL LOADING BOLT DETENT BUFFER. 1.77 1 72 S555A S50L - SL BOLT HSE BUSH . 1.72 - SL 73 FP134 FP134 S50L - SL	26	5473	FILLING VALVE	1	60	S600HC-SL	BARREL TUBE - CARBINE SL	1
5319 WEIGHT OF PULL SPRING 1 61 5133 5471 SINTERED FILTER 1 62 TRIGGER ASSEMBLY 5380H-SL FRONT CLAMP - FAC SL 1 63 550 5484H BARREL SUPPORT O RING - FAC SL 1 64 556 71228 SCREW 2 66 556 7133 SCREW 2 65 555 71348 SCREW 2 66 555 71348 SCREW 2 66 555 72483 SCREW 7 65 555 7300H-SL SEAL 1 68 RAN135 7500H-SL 177 LOADING BOLT STEM - SIDE LEVER 1 70 5505 5540B-SL 1.2 LOADING BOLT STEM - SIDE LEVER 1 70 555A 5540C-SL 1.2 LOADING BOLT STEM - SIDE LEVER 1 70 555A 5540C-SL 1.2 LOADING BOLT STEM - SIDE LEVER 1 71 7234 5540C-SL 1.2 LOADING BOLT STEM - SIDE L	27	S327	FILLING VALVE O RING	1	09	PS224G	BAFFLE (GREY)	5
5471 5471 62 TRIGGER ASSEMBLY 5380H-SL FRONT CLAMP - FAC SL 1 63 5550 5484H BARREL SUPPORT O RING - FAC 1 64 5550 TX228 SCREW 2 65 5550 RN113 SCREW 2 66 5565 K5483 END CAP 1 67 RN135 K5483 END CAP 1 67 RN135 K5483 END CAP 1 67 RN135 K5483 END CAP 1 68 RN102A S50H-SL HIGH POWER BOLT HEEVER 1 68 RN102A S540A-SL 1.77 LOADING BOLT STEM - SIDE LEVER 1 70 5505 S540C - SL 2.25 LOADING BOLT STEM - SIDE LEVER 1 71 17234 S540C - SL LOADING BOLT DETENT BUFFER. 1.27 5555 5555 S501 - SL BOLT HSE BUSH . 1.27 - SL 73 FP134 S502 - SL S502 - SL 73 FP134	28	S319	WEIGHT OF PULL SPRING	1	61	S133	SHROUD INSERT	1
S380H-SI. FRONT CLAMP - FAC SI. 1 63 SS50 S484H BARREL SUPPORT O RING - FAC 1 64 S560 TX228 SCREW 2 65 S55A RN113 SCREW 2 66 S565 K5483 END CAP 1 67 RN135 K610H S610H-S 1 67 RN135 S610H-S HIGH POWER BOLT HSE - SIDE LEVER 1 68 RN102A S540B-SL .22 LOADING BOLT STEM - SIDE LEVER 1 72 S55A S540B-SL .22 LOADING BOLT STEM - SIDE LEVER 1 72 S55A S540C-SL LOADING BOLT DETENT BUFFER	29	5471	SINTERED FILTER	1	62	TRIGGER ASSEMBLY		1
9484H BARREL SUPPORT O RING - FAC 1 64 \$560 TX228 SCREW 2 65 \$515A RN113 SCREW 2 66 \$555 K5483 END CAP 1 67 RN135 \$610H SEAL 1 68 RN102A \$500H-SL HIGH POWER BOLT HSE - SIDE LEVER 1 69 TX236 \$540A-SL 177 LOADING BOLT STEM - SIDE LEVER 70 \$505 \$540B - SL 22 LOADING BOLT STEM - SIDE LEVER 1 71 TX236 \$540C - SL 25 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 \$540C - SL 25 LOADING BOLT DETENT BUFER. 22 & 25 25 \$555A \$555A \$140 LOADING BOLT DETENT BUFER. 22 & 25 2 \$555A \$555A \$140 LOADING BOLT DETENT BUFER. 22 & 25 2 \$555A \$555A \$142 LOADING BUTH HSE BUSH . 177 - SL 73 FP134 \$502 - SL BOLT HSE BUSH . 25 - SL 73 FP134 \$5	30	S380H-SL	FRONT CLAMP - FAC SL	1	63	S550	SIDE PLATE	1
TX228 SCREW 2 65 S515A RN113 SCREW 2 66 S565 K5483 END CAP 1 67 RN135 S610H SEAL 1 68 RN102A S500H-SL HIGH POWER BOLT HSE - SIDE LEVER 1 69 TX236 S540B- SL .27 LOADING BOLT STEM - SIDE LEVER 70 S505 S540C- SL .25 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 S140 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 S140 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 S140 LOADING BOLT DETENT BUFER	31	S484H	BARREL SUPPORT O RING - FAC	1	64	2560	CAM PLATE	1
KA483 SCREW 2 66 S565 K5483 END CAP 1 67 RN135 5610H SEAL 1 68 RN102A 5500H-SL HIGH POWER BOLT HSE - SIDE LEVER 1 69 TX236 5540A-SL .177 LOADING BOLT STEM - SIDE LEVER 70 S505 5540B - SL .22 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 5540C - SL .25 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 5140 LOADING BOLT DETENT BUFER	32	TX228	SCREW	2	65	S515A	INDEXING POST	1
K5483 END CAP 1 67 RN135 5610H SEAL 1 68 RN102A 5500H-SL HIGH POWER BOLT HSE - SIDE LEVER 1 69 TX236 5540A-SL .177 LOADING BOLT STEM - SIDE LEVER 70 S505 5540B - SL .22 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 5540C - SL .25 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 5140 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 5140 LOADING BOLT DETENT BUFFER . 177 TS255A S555A 5142 LOADING BOLT DETENT BUFFER . 177 TS255B S555C 5501 - SL BOLT HSE BUSH . 127 - SL 73 FP134 5504 - SL BOLT HSE BUSH . 127 - SL 73 FP134 5504 - SL BOLT HSE BUSH . 127 - SL 73 FP134	33		SCREW	2	99	S565	SCREW	3
S610H SEAL 1 68 RN102A S500H-SL HIGH POWER BOLT HSE - SIDE LEVER 1 69 TX236 S540A-SL .177 LOADING BOLT STEM - SIDE LEVER 70 S505 S540B - SL .22 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 S540C - SL .25 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 S140 LOADING BOLT STEM - SIDE LEVER 25.55A S55A S142 LOADING BOLT DETENT BUFFER . 177 1 72 S55SB S501 - SL BOLT HSE BUSH . 22 - SL 73 FP134 S502 - SL BOLT HSE BUSH . 27 - SL 73 FP134 S504 - SL BOLT HSE BUSH . 27 - SL 73 FP134	34	KS483	END CAP	1	29	RN135	SCREW	1
S500H-SL HIGH POWER BOLT HSE - SIDE LEVER 1 69 TX236 S540A-SL .177 LOADING BOLT STEM - SIDE LEVER 70 \$505 \$540B - SL .22 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 \$540C - SL .25 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 \$140 LOADING BOLT STEM - SIDE LEVER 25 S55A 25 S55B \$142 LOADING BOLT DETENT BUFFER . 177 72 \$555B \$501 - SL BOLT HSE BUSH . 22 - SL 73 FP134 \$502 - SL BOLT HSE BUSH . 177 - SL 1 73 FP134 \$504 - SL BOLT HSE BUSH . 27 - SL 1 73 FP134	35	S610Н	SEAL	1	89	RN102A	SCREW	5
S540A-SL .177 LOADING BOLT STEM - SIDE LEVER 70 \$505 \$540B - SL .22 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 \$540C - SL .25 LOADING BOLT STEM - SIDE LEVER 25 S.55A 25 S.55A \$140 LOADING BOLT DETENT BUFFER . 22 & .25 & .25 1 72 \$555B \$142 LOADING BOLT DETENT BUFFER . 177 355C 355C 355C \$501 - SL BOLT HSE BUSH . 127 - SL 73 FP134 \$502 - SL BOLT HSE BUSH . 127 - SL 1 73 FP134 \$504 - SL BOLT HSE BUSH . 127 - SL 1 73 FP134	36	S500H-SL	HIGH POWER BOLT HSE - SIDE LEVER	1	69	TX236	SCREW	1
S540B - SL .22 LOADING BOLT STEM - SIDE LEVER 1 71 TX234 S540C - SL .25 LOADING BOLT STEM - SIDE LEVER .25 LOADING BOLT STEM - SIDE LEVER .25 S55A S140 LOADING BOLT DETENT BUFFER . 177 .25 S55B S142 LOADING BOLT DETENT BUFFER . 177 .25 S55C S501 - SL BOLT HSE BUSH . 127 - SL .73 FP134 S502 - SL BOLT HSE BUSH . 177 - SL .1 .73 FP134 S504 - SL BOLT HSE BUSH . 127 - SL .1 .2 .2		S540A-SL	.177 LOADING BOLT STEM - SIDE LEVER		02	S505	SPRING	1
S540C - SI. .25 LOADING BOLT STEM - SIDE LEVER 1 72 S55A S140 LOADING BOLT DETENT BUFFER . 22 & .25 1 72 S55B S142 LOADING BOLT DETENT BUFFER . 177 355C 555C S501 - SL BOLT HSE BUSH . 127 - SL 73 FP134 S502 - SL BOLT HSE BUSH . 177 - SL 1 73 FP134 S504 - SL BOLT HSE BUSH . 25 - SL 1 73 FP134	37	S540B - SL	.22 LOADING BOLT STEM - SIDE LEVER	1	71	TX234	BISSEL PIN	1
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\$142 LOADING BOLT DETENT BUFER. 177 * \$555C \$501 - SL BOLT HSE BUSH. 122 - SL 73 FP134 \$550 - SL BOLT HSE BUSH. 177 - SL 1 73 FP134 \$550 - SL BOLT HSE BUSH. 177 - SL 1 73 FP134	38	\$140	. 22 &		72	S555B	MAGAZINE .22	П
S501 - SL BOLT HSE BUSH .22 - SL 73 FP134 S502 - SL BOLT HSE BUSH .177 - SL 1 73 FP134 S502 - SL BOLT HSE BUSH .25 - SL 1 73 FP134	SS.	S142		т		S555C	MAGAZINE .25	
S502 - SL BOLT HSE BUSH .177 - SL S504 - SL BOLT HSE BUSH .25 - SL		S501 - SL	BOLT HSE BUSH .22 - SL		23	FP134	THREAD PROTECTOR	1
	39	S502 - SL	BOLT HSE BUSH .177 - SL	1				
		S504 - SL	BOLT HSE BUSH .25 - SL					



in the extra length format. Please state your rifle number in any corre-

spondence

Warranty (UK Only)

The Air Arms warranty covers repairs free of charge if the item is up to 3 years old, from date of purchase (UK only). The warranty covers faulty materials and workmanship, not reasonable wear and tear. The warranty applies to items purchased from new; proof of purchase is required. This cover is not transferable, therefore it applies to the original purchaser only. Please retain your receipt and register the warranty online at: www.air-arms. co.uk/warranty-submission.

To safeguard your warranty, please ensure regular servicing is carried out as recommended.

What is covered

Replacement parts and labour. Return transportation to the consumer (UK mainland only).

What is not covered

Transportation from the consumer to Air Arms.

Damage caused by misuse, abuse, disassembly or lack of routine maintenance/servicing. No warranty is implied as to the fitness for any particular purpose. Return transportation to consumers outside the UK mainland. Any rifle with serial number removed or altered.

Please visit www.air-arms.co.uk to register your rifle and details or scan the QR code below.



Air Arms

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Website: www.air-arms.co.uk Email: general@air-arms.co.uk